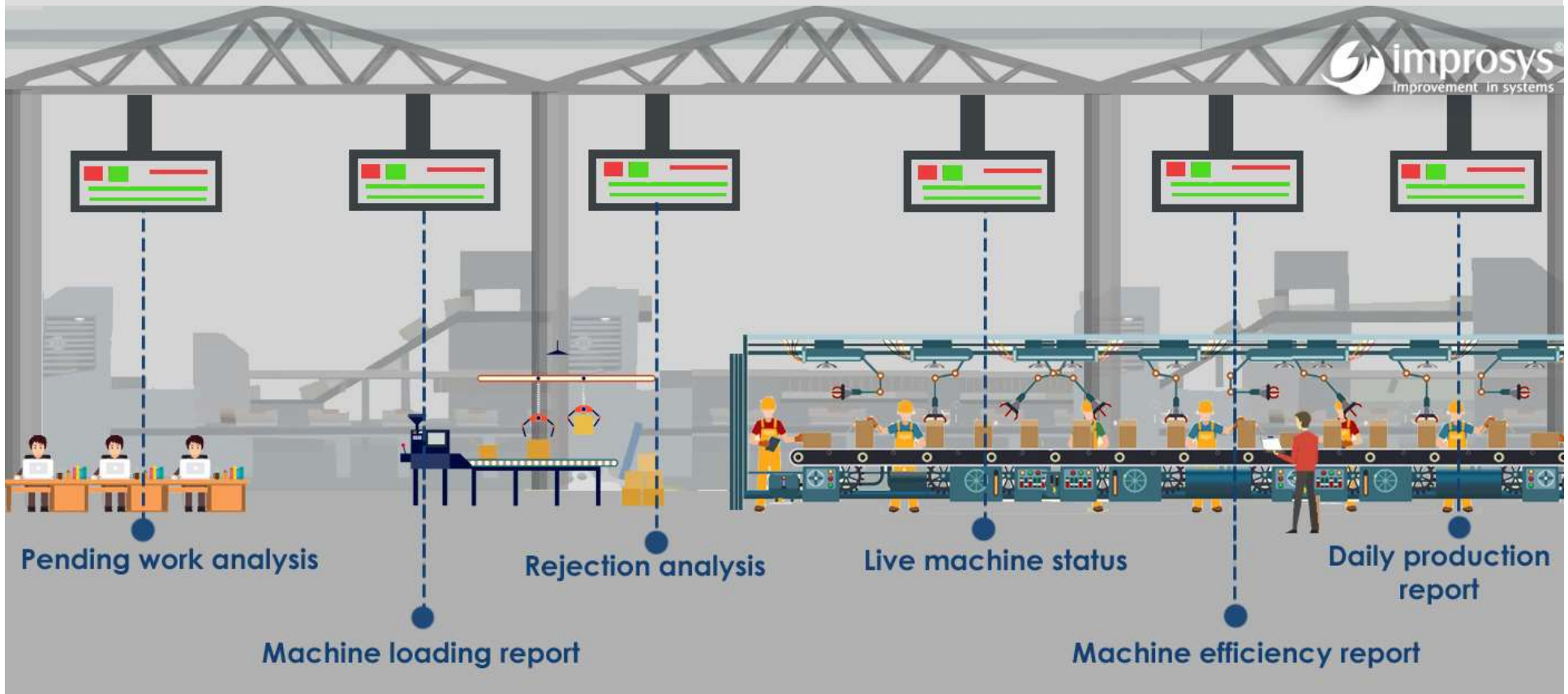


Improsys

Web Based PPC Software



Introduction

Improsys is India based productivity and quality solution provider working in the domain of manufacturing, supply chain management and logistics sector. Improsys is headquartered in city of Pune, Maharashtra state is providing business services in the areas of business consulting, corporate training and software development with special focus on productivity, quality, delivery improvements resulting in bottom line improvement for clients and improvement in client customer satisfaction.

With more than 10 years of experience in serving varied satisfied clients ranging from SME to MNC organizations, Improsys client base is located in different parts of the globe. In multiple countries with multiple languages, Improsys team has vast experience in fine tuning system solutions for localised business and cultural requirements.

Team Improsys strives and works with business philosophy of:

"To consistently create value for our customer's stakeholders, by providing cost effective improvement solutions in systems which enable our customers to achieve excellence and sustainable competitive edge, continuous improvement of client organizational prosperity."

Technology

Technology plays an important role in the Improsys software. Softwares provided by Improsys is compatible and can be used on terminals such as laptop, mobile phones and HHT devices. Improsys Software is compatible with 1D, 2D, barcodes, RFID's and can be integrated with smart IoT devices such as Weighing Scales, Pressure Sensors, temperature Sensors, etc. enabling a competitive edge for our clients. Improsys invests in R&D activities to work on future technologies like AR/VR solutions, Smart Factory, etc. Improsys uses latest technologies like Microsoft Visual Studio, MS-SQL, Power Automate and Microsoft Power BI tools and offer software solutions on web and mobile platform.

Most of the Improsys software development, quality assurance, infrastructure and financial management activities are outsourced resulting in quality product and services at affordable and economical price tags. The core of Improsys business objective of value enhancement for client is achieved with expert involvement of on-role business consultants having wide experience of offering business and technology solutions

Support

Success of Improsys can be measured based on its satisfied customer base across different countries and business segments. Improsys could reach to top 10 service providers across the globe on foundation of customer satisfaction which is resulted from strong support processes which has resulted in high ranking on various customer satisfaction metrics.

Improsys support process comprises of mainly:

- a) **Pre-Sales Support** : Improsys appoints a dedicated business analyst at Pre-Sales stage who initially identifies and understands the business requirements of the client, to identify the gaps between client's requirements and the software scope provided by Improsys and proposes a solution to meet the business requirement of client.
- b) **Implementation Support**: Improsys works on PDCA methodology in implementation and handholding support.
- c) **Post Implementation Support**: Improsys deploys a dedicated support team who are available to provide support to client end users during live usage of the software. The team is available and provide the support through phone, SMS, Email and WhatsApp. Improsys also provides a dedicated support portal to the client post implementation wherein the end users can always log their suggestions, issues or requirements.

Systems Management Processes and International Standards

Improsys firmly believes in system-oriented working and the company philosophy, missions, business objectives, and quality objectives are defined resulting into appropriate operational, security and business continuity policies.

Standard Operating procedures for various business process such as Marketing, Sales, Operations, Admin, Finance, Support which are pre-defined and well documented.

Improsys is certified with Quality management standards ISO 9001:2015 and Information Security Management standards ISO 27001:2013. All systems and procedures are periodically audited for compliance of standards



Information Security Policy and Procedures

Improsys has a well-defined security policy in place. Based on principles of 5S+1 management, Improsys firmly believes in security of Information, Assets, and Improsys Third Party vendors and suppliers. Improsys has compliance with ISO 27001:2015 standard for security of information.

Security of Information

Improsys never shares or accesses customers data with any third-party without client's consent.

Change Management

Every change and new feature are governed by a change management policy to ensure all application changes are authorised before implementation into production. Our Software Development Life Cycle (SDLC) mandates adherence to secure coding guidelines, as well as screening of code changes for potential security issues with our code analyser tools, vulnerability scanners, and manual review processes.

Backup

We run incremental backups every day and weekly full backups of our programs and database in a physical hard disk. The hard disks are maintained in a lock and key arrangement with appropriate access control. Improsys uses iDrive Backup Services for the same. All backups are scheduled and tracked regularly. In case of a failure, a re-run is initiated and is fixed immediately. The integrity and validation checks of the full backups are done.

Information Security Policy and Procedures

Improsys has a well-defined security policy in place. Based on principles of 5S+1 management, Improsys firmly believes in security of Information, Assets, and Improsys Third Party vendors and suppliers.

Encryption

In transit: All customer data transmitted to our servers over public networks is protected using strong encryption protocols. We have enabled HTTPS to all our web connections and mandate all connections to our server use HTTPS protocols, for all connections including web access, API access, our mobile apps, and IMAP/POP/SMTP email client access. This tells all modern browsers to only connect to us over an encrypted connection, even if client types a URL to an insecure page at our site. Additionally, on the web we flag all our authentication cookies as secure.

Security of Assets

We control access to our resources (office, infrastructure and facilities), where accessing includes entry, and utilization, with the help of access cards. We provide employees, visitors with different access cards that only allow access strictly specific to the purpose of their entrance into our office. We maintain access logs to spot and address anomalies. We monitor all entry and exit movements throughout our premises through CCTV cameras deployed according to local regulations. Back-up footage is available up to a certain period, depending on the requirements for that location.

Quality Assurance

Quality is a continuous ongoing process which is key factor in measurement of customer satisfaction. We are committed to provide defect free software products conforming to customer requirements on time by complying with the requirements of our quality management system and continuously improving its effectiveness through management reviews of the quality objectives. Improsys believes in TQM (Total Quality Management) covering various sections of organization which include:

- a) Quality of Product
- b) Quality of Process
- c) Quality of People
- d) Quality of Assets
- e) Quality of Service
- f) Quality of Information

Web Based PPC Software – Achievements



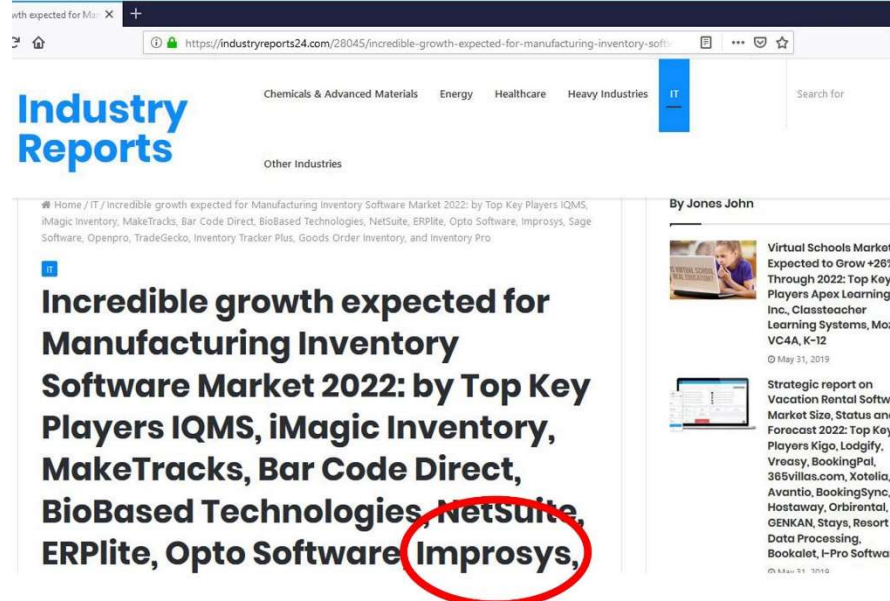
Sr. No.	Market Research Report Name	Publisher	Link
1	COVID-19 Impact on Manufacturing Inventory Software Market, Global Research Reports 2020-2021	Market Study Report	https://www.marketstudyreport.com/reports/covid-19-impact-on-manufacturing-inventory-software-market-global-research-reports-2020-2021
2	Manufacturing Inventory Software Market 2020– Industry Analysis, Size, Share, Trends, Market Demand, Growth, Opportunities and Forecast 2026	QY Research	https://www.newsdistinct.com/manufacturing-inventory-software-market-2020-industry-analysis-size-share-trends-market-demand-growth-opportunities-and-forecast-2026-research-report-by-qyresearch/
3	Manufacturing Inventory Software: Market 2019 Benefits, Forthcoming Developments, Business Opportunities & Future Investments to 2024	Kentucky Reports	https://kentuckyreports.com/2020/04/20/manufacturing-inventory-software-market-2019-benefits-forthcoming-developments-business-opportunities-future-investments-to-2024-bar-code-direct-netsuite-maketracks-sage-software/
4	Global Manufacturing Inventory Software Market Top Players 2019	Investor Opinion, UK	https://investoropinion.co.uk/2020/01/30/global-manufacturing-inventory-software-market-top-players-2019-fishbowl-inventory-quickbooks-dba-intellitrack-infor-qms/
5	Global Manufacturing Inventory Software Market 2020 Industry Analysis by Size, Share, Growth, Key players, Trends, Recent Development and Forecast Till 2025	Orbis Research, USA	https://primefeed.in/news/161446/global-manufacturing-inventory-software-market-2020-industry-analysis-by-size-share-growth-key-players-trends-recent-development-and-forecast-till-2025/
6	Manufacturing Inventory Software Market Size & Share 2020	3rd Market Reports and Analytics	https://3wnews.org/uncategorised/447897/manufacturing-inventory-software-market-size-share-2020-research-analysis-and-industry-forecast-to-2025/
7	Manufacturing Inventory Software Market, Global Research Reports 2020-2021	Market Research Hub	https://www.marketresearchhub.com/report/covid-19-impact-on-manufacturing-inventory-software-market-global-research-reports-2020-2021-report.html

E mail: info@improsys.in | **Contact Us:** 9922066745 | **Visit On:** www.improsys.in

Web Based PPC Software – Achievements



Improsys identified as one of the top players in Global Manufacturing Inventory Software Market by Industry Reports



The Report is available on the following link

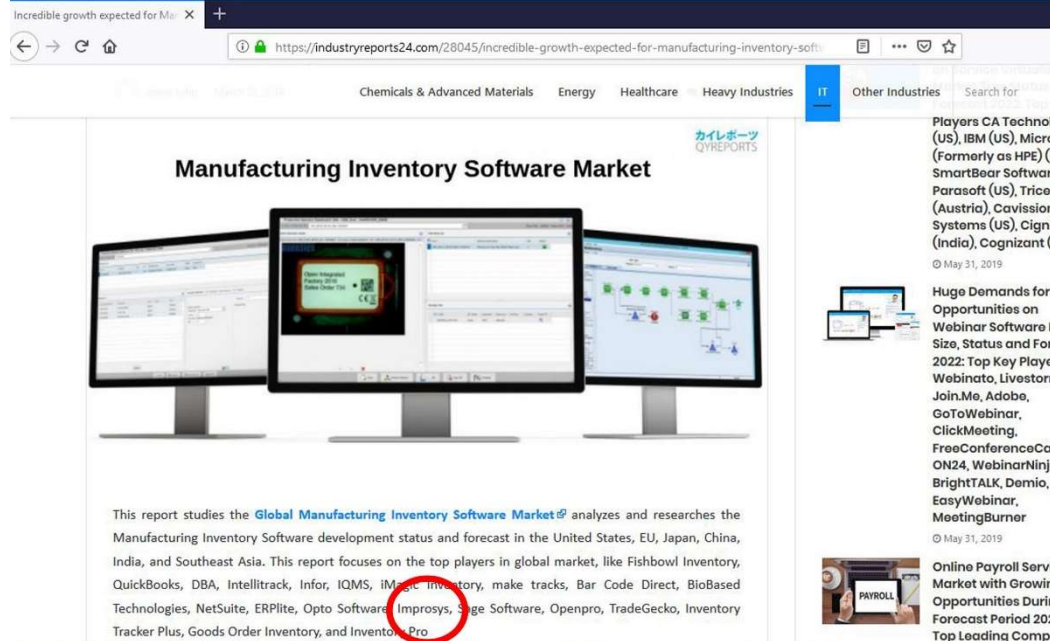
<https://industryreports24.com/28045/incredible-growth-expected-for-manufacturing-inventory-software-market-2022-by-top-key-players-iqms-imagic-inventory-maketracks-bar-code-direct-biobased-technologies-netsuite-erplite-opto-soft/>

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Web Based PPC Software – Achievements



Improsys identified as one of the top players in Global Manufacturing Inventory Software Market by Industry Reports



The Report is available on the following link

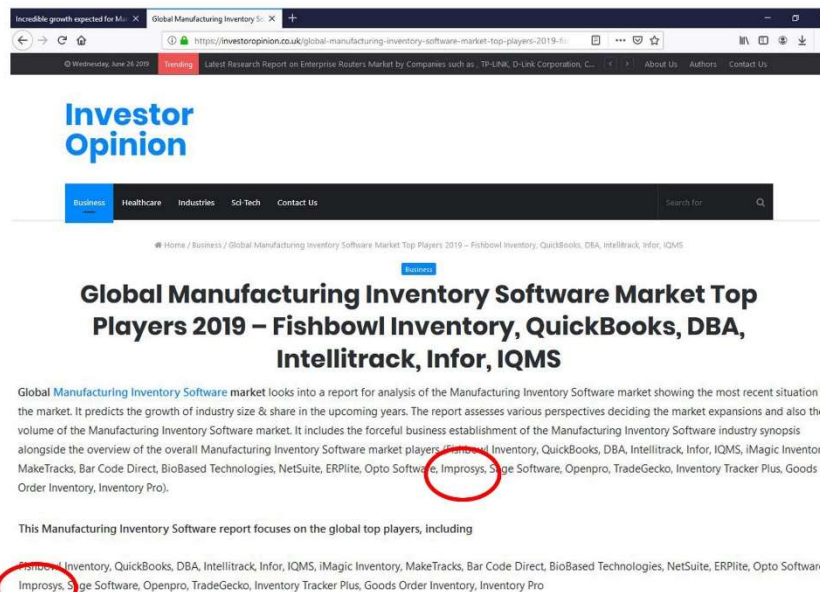
<https://industryreports24.com/28045/incredible-growth-expected-for-manufacturing-inventory-software-market-2022-by-top-key-players-iqms-imagic-inventory-maketracks-bar-code-direct-biobased-technologies-netsuite-erplite-opto-soft/>

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Web Based PPC Software – Achievements



Improsys identified as one of the top players
2019 in Global Manufacturing Inventory
Software Market by Investor Opinion



The Report is available on following link

<https://investoropinion.co.uk/global-manufacturing-inventory-software-market-top-players-2019-fishbowl-inventory-quickbooks-dba-intellitrack-infor-iqms/>

E mail: info@improsys.in | Contact Us: 9922066745 | Visit On: www.improsys.in

Web Based PPC Software – Achievements



Improsys identified as one of the top players in Manufacturing Inventory Software Market by Markets Gazette 24

Manufacturing Inventory Software: Market 2019 Will Generate New Growth Opportunities in The Upcoming Year to Expand its Size in Overseas Market by – Infor, Bar Code Direct, NetSuite, MakeTracks, Sage Software, Improsys, IQMS, QuickBooks, ERPlite, Openpro

November 12, 2019 3 Min Read

The Report is available on the following link

<https://marketsgazette24.com/2019/11/12/global-contraceptive-market-latest-industry-growth-trends-and-future-scenario-to-2026/>



**Web based multi-user software.
Can be accessed through
internet as well as intranet.**

Microsoft
ASP.net

**Latest technology of Visual
Studio 2017 & .net framework 4.0
used.**



**Compatibility with Excel, Word
and PDF.**



**Software is secured at an access
level and data view level.**



Simplicity and User friendliness.



Helps to improve your daily routine work and pending task.



Improves your productivity by avoiding the repetitive task.



All relevant data at ease. Faster data retrieval.



Designed for manufacturing environment.



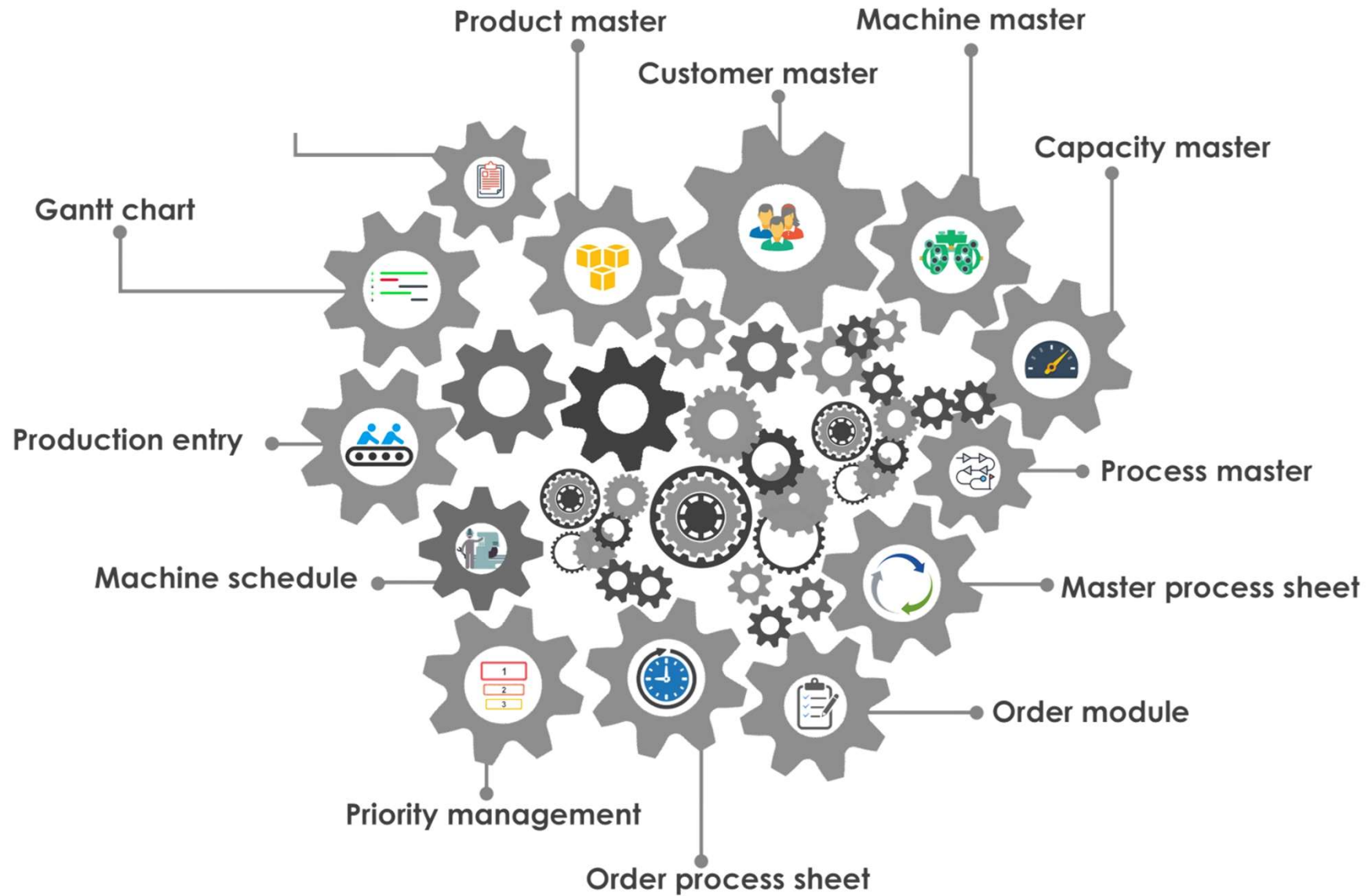
No jargons. Simple language used.



Knowledge of Google Search and Email is just sufficient to operate.



Only business knowledge required to operate.



Say Hello to Industry 4.0 with Fast Planning Software



Real-time Management

No more need to record numbers manually! Data is collected, analyzed, and visualized for zero downtime and real-time management.



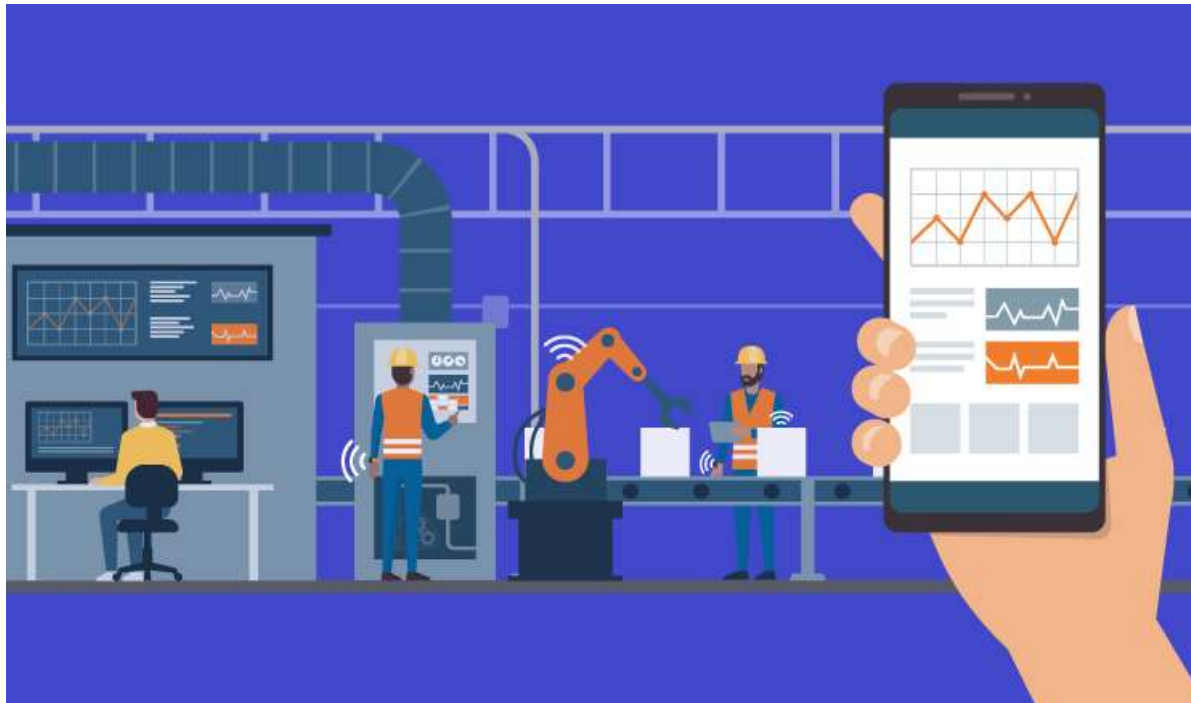
Production Optimization

The truly paperless factory for digital transformation! Process visualization enables production monitoring & MES integration to optimize production.



Data-driven Decision Making

The most important upgrade to Industry 4.0! The Industry 4.0 situation room realizes data-driven optimization, management and decision making



Fast Software Technology IoT exploration:

- Data capturing of various machines such as their start time and end times of operations
- Data capturing of various parameters during operations such as temperature, pressure, etc.

API - Integration:

Fast WMS Software is very flexible for integration and can exchange data with various platforms such as –



ORACLE[®]



Power Automate

Microsoft Power Automate –



Office 365





Holiday Master

Color Code

 Default	 Other
 Holiday	 Half Day
 Current Date	 Selected Date

Add Holidays

Type:

Date:

Days:

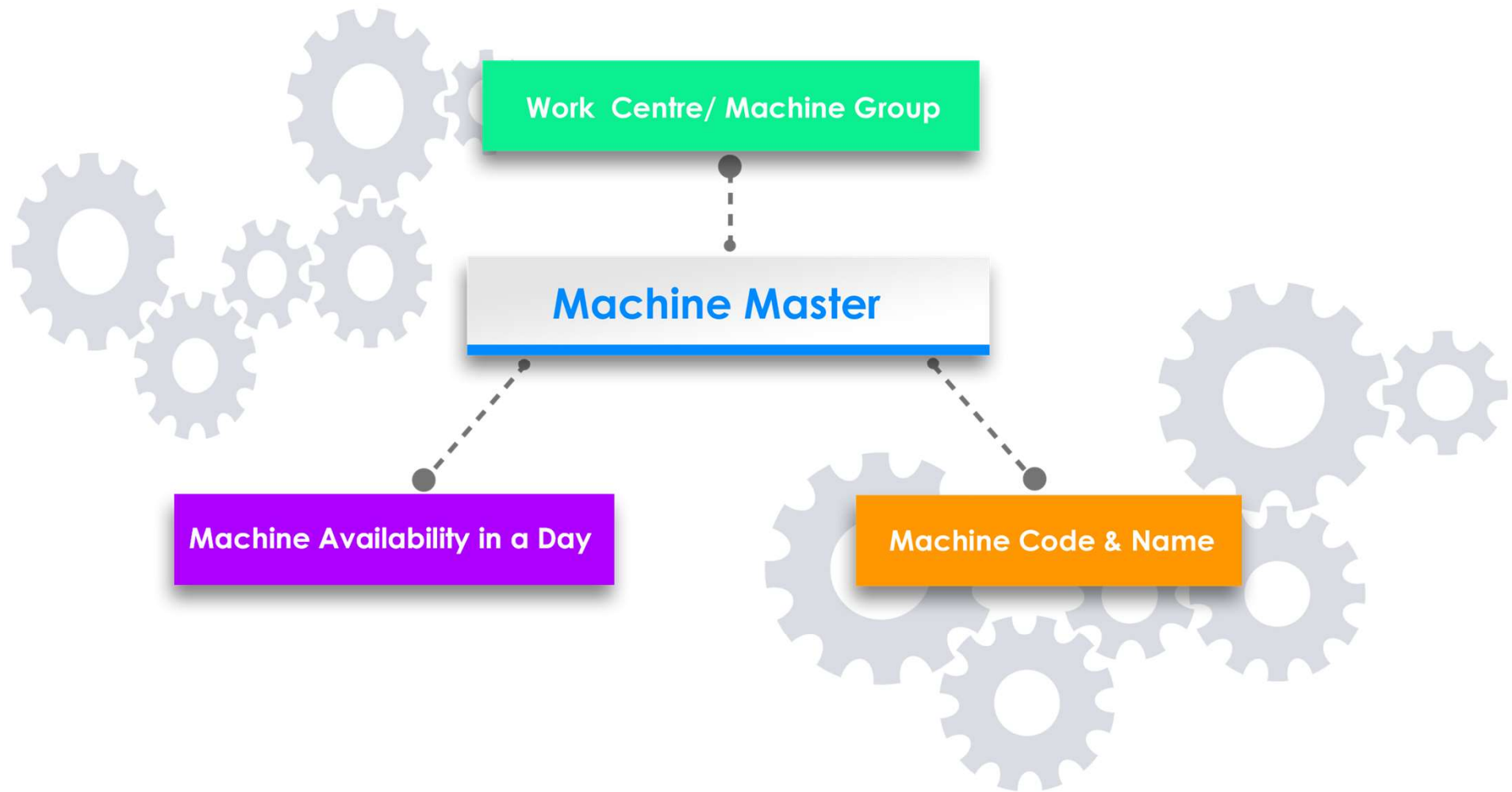
Month:

Year:

Half day:

November 2021

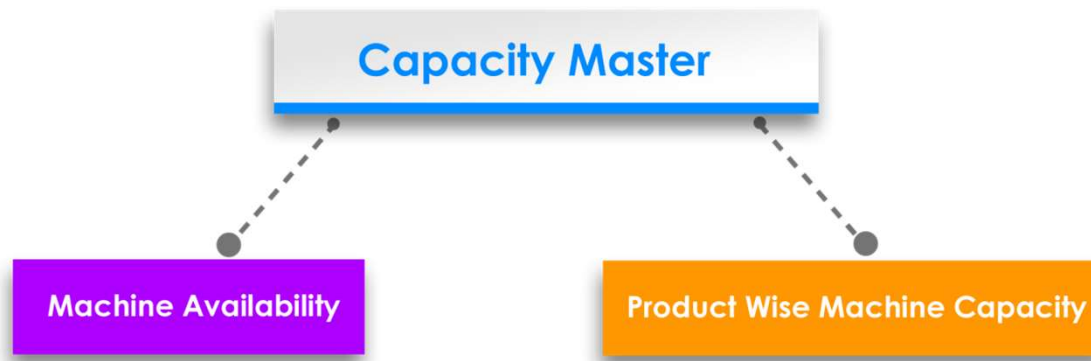
Sun	Mon	Tue	Wed	Thu	Fri	Sat
31	1	2	3	4	5	6
7	8	9	10	11	12	13
14	15	16	17	18	19	20
21	22	23	24	25	26	27
28	29	30	1	2	3	4
5	6	7	8	9	10	11



Work-Center Master

Workcenter Entry

Location	<input type="text" value="Select"/>
Cost Center No	<input type="text"/>
WC Group No	<input type="text"/>
Workcenter Code	<input type="text"/>
Workcenter Name	<input type="text"/>
Utilized for Value Stream	<input type="text"/>
Machining/Manual	<input type="text"/>
Authorization	<input type="text"/>
Machine Type	<input type="text"/>
Work Center Section	<input type="text"/>
Capacity	<input type="checkbox"/>



Product Vs Machine Master				
Workcenter	CNC Milling			
Machine Name	VMC Bridge Port			
Per Day Working(in Min)	720			
FG Items				
Sr.No.	Item Code	Item Description	Unit	Production Qty Per Day
1	1-G30-0120	VT80 E146	Nos.	500 Update
2	1-A06-0011	T5-B C260 NBRP	Nos.	0 Update
3	1-A06-0012	T5-B E242 EPDMP	Nos.	700 Update
4	1-A06-0110	TL10-P LP Clip C260 NBRP	Nos.	0 Update
5	1-A06-0112	TL10-P LP Clip E242 EPDMP	Nos.	0 Update
6	1-A06-0116	TL10-P LP Clip C277 NBRB	Nos.	0 Update

Shift Planning Master

Machining Work Center Shift Planning

From Date 

To Date 

Select Workcenter 

Select Shifts

	Code	Shift	Total Minutes	Most Time Minutes
<input type="checkbox"/>	F	First Shift	480	5
<input type="checkbox"/>	S	Second Shift	480	5
<input type="checkbox"/>	T	Third Shift	390	4
<input type="checkbox"/>	G	General	480	0
<input type="checkbox"/>	N	Night Shift	450	5
<input type="checkbox"/>	M	Manul Shift	480	10

Shift Planning Master

Manual Work Center Shift Planning

From Date 

To Date 

No of Operator

Select Workcenter 

Select Shifts

	Code	Shift	Total Minutes	Most Time Minutes
<input type="checkbox"/>	F	First Shift	480	5
<input type="checkbox"/>	S	Second Shift	480	5
<input type="checkbox"/>	T	Third Shift	390	4
<input type="checkbox"/>	G	General	480	0
<input type="checkbox"/>	N	Night Shift	450	5
<input type="checkbox"/>	M	Manul Shift	480	10

Stoppage Reason Master

Reason Code	<input type="text" value="24"/>
Reason Type	<input type="text" value="General Work"/>
Stoppage Reason	<input type="text" value="No Power"/>
Status	<input type="text" value="Active"/>
<input type="button" value="Add"/> <input type="button" value="Reset"/>	

Added Stoppage Reason

Sr.No.	Stoppage Reason Code	Stoppage Reason Type	Stoppage Reason	Status	
1	20	General Work	MaintSpares	<input type="text" value="De-Active"/>	Edit
2	21	General Work	R/W shop	<input type="text" value="De-Active"/>	Edit
3	22	General Work	Rework Foundry	<input type="text" value="De-Active"/>	Edit
4	24	General Work	Prod Aids	<input type="text" value="Active"/>	Edit
5	25	General Work	Development / Trials	<input type="text" value="De-Active"/>	Edit
6	27	General Work	Rework Vendor	<input type="text" value="Active"/>	Edit

Operator Master


Employee Details

Employee Category: Employee Type:

Employee Code:

Employee Name:

Employee Status:

Birthday Date:  Profile Image: No file selected.

Addresses | **Contacts** | **Reference**

Employee Reference

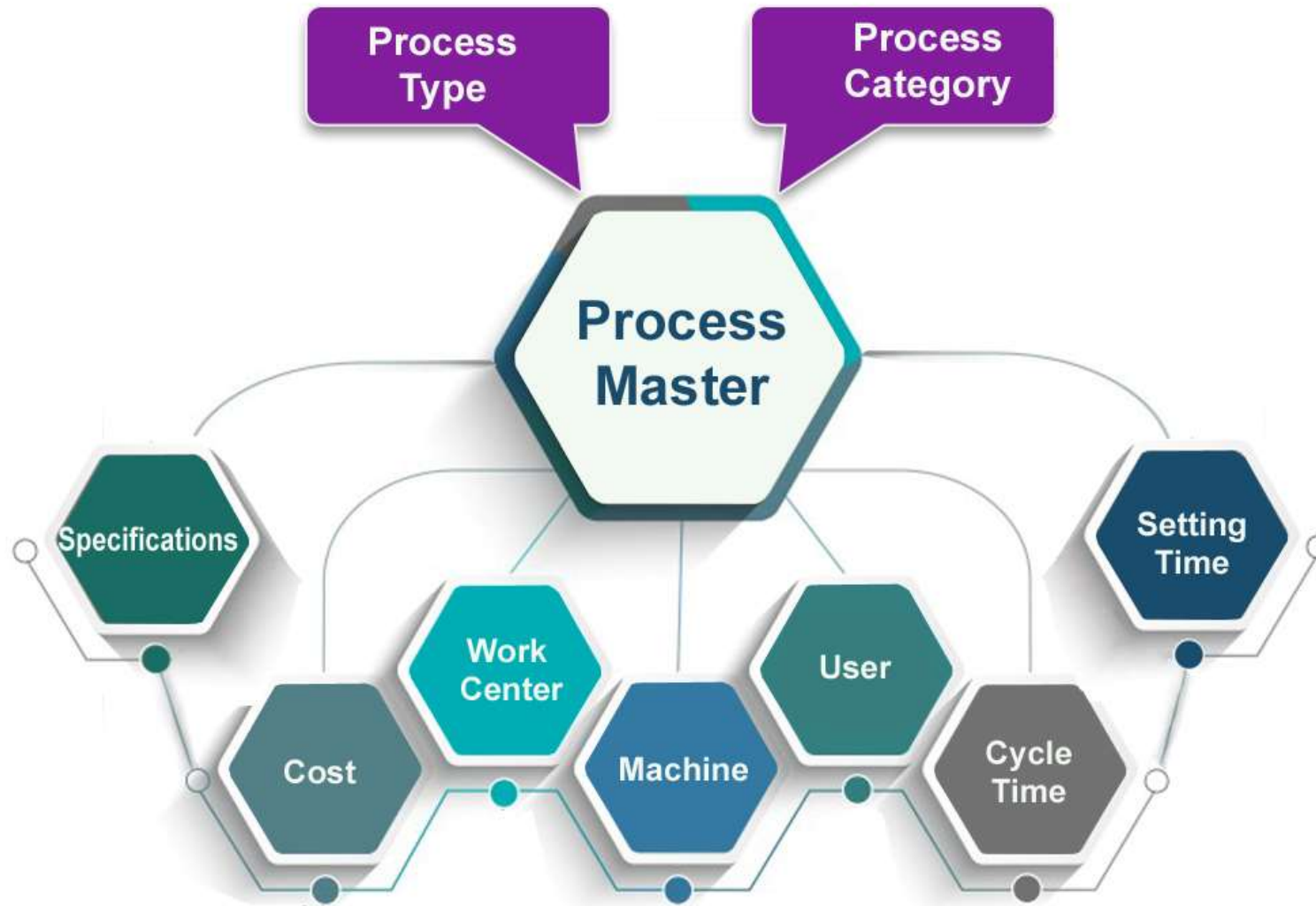
Employee Reference No:

Attach Document: No file selected.

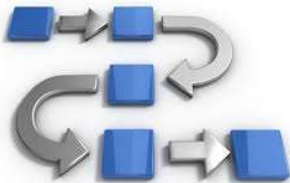
Employee Reference Description:

Employee Reference Status:

	Reference No	Description	Status
Edit	SAP Code	2902363	✓
Edit	Ticket No.	1199	✓
Edit	Group No.	36	✓
Edit	VSM	8	✓
Edit	Machining / Assembly	A	✓
Edit	Trade	Winder	✓
Edit	Grade	SKILLED-B	✓



Master Process Sheet - Features



- ❖ Master process sheet for job/batch production.
- ❖ Master process sheet for component/discrete manufacturing
- ❖ Define list of operation/activities and sequencing
- ❖ Standard cost for operation/activity
- ❖ Standard cycle & setting timing for operation/activity
- ❖ Define process parameters for an operation

Master Process Sheet - Features

Process Entry

Process Code: Process Description:

Process Quantity: Process Unit:

Remark:

[Click To Continue](#)

Operation Details

Process Code: Process Description:

Process Quantity: Unit:

Sequence No: Workcenter Name:

Process Cost:

Cycle Time(in Min) Setting Time(in Min)

[Save and Add Next Operation](#) [Save and Exit](#)

Sr.No	Process Code	Process Name	Process Quantity	Sequence No	Workcenter	Operation Cost	
Edit 1	DES	DESIGN	1	10	DESIGN01	10	Delete
Edit 2	PRG	PROGRAMMING	1	20	DESIGN03	25	Delete
Edit 3	SPTOOL	SPECIAL TOOLING	1	30	OUTSOURCE	100	Delete
Edit 4	CNLTH	CONVENTIONAL LATHE	1	40	LATHE WORKCENTER	40	Delete
Edit 5	CNMLL	CONVENTIONAL MILLING	1	50	VERTICAL MACHINING CENTER	45	Delete
Edit 6	CNCTR	CNC TURNING	1	60	VERTICAL MACHINING CENTER	20	Delete
Edit 7	CNMC	CMC MACHINING	1	70	VERTICAL MACHINING CENTER	15	Delete
Edit 8	SFGRD	SURFACE GRINDING	1	80	GRINDING	13	Delete

Master Process Sheet - Features

Process Name

Process Name

Process Description

Operation Details

- ▷ Assembly
- ▷ [Polishing](#)
- ▷ Quality check

Select Specification

SrNo	Specification Name	Specification Value	Select
1	Annealing	<input type="text"/>	<input type="checkbox"/>
2	Assembling	<input type="text"/>	<input type="checkbox"/>
3	Cutting	<input type="text"/>	<input type="checkbox"/>
4	Fettling	<input type="text"/>	<input type="checkbox"/>

Added Specifications

Process Name

Process Description

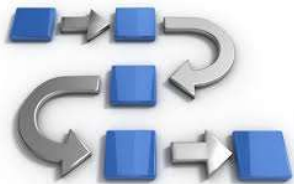
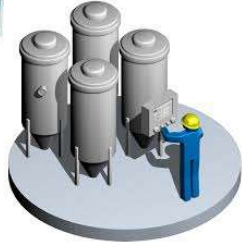
Operation Details

- ▷ [Assembly](#)
- ▷ Polishing
- ▷ Quality check

Select Specification


SrNo	Specification Name	Specification Value
1	Final Clearance	Delete
2	Packing Size	Delete
3	Std. Packing Qty	Delete

Sales Order/Order Acceptance Features



- ❖ Create Sales Order.
- ❖ Create Work Orders.
- ❖ Define schedules for order
- ❖ Define schedules for finished parts
- ❖ Release/Approve order
- ❖ Order wise status reports

Order Acceptance Entry

 **improsys**
improvement in systems

Welcome admin
[Log Out](#)

IMPROSYS ERP DEMO

[Home](#) [Masters](#) [PreSales](#) [BOM](#) [Planning](#) [Purchase](#) [Receipt](#) [Inspection](#) [Production](#) [Store](#) [Inventory](#) [Dispatch](#) [Finance](#) [Follow up](#) [Admin](#) [Help](#)

Customer Details

Order Acceptance No. :	PCD/18-19/0001/00	Date :	02-Jul-2018	Followup Due Date	02-Jul-2018
Doc Type	PCD/CBN OA	Status	Draft		
Party Name	Phoenix Mecano India Private Limited	Party Code	20155386P		
Address	388, Bhare				
	Taluka Mulshi				
	Pirangut Industrial Area				
City	PUNE	State	Maharashtra	Country	India
Email ID		Mobile	0	Phone No.	
Against	<input checked="" type="radio"/> No Ref <input type="radio"/> Quotation <input type="radio"/> Previous Order <input type="radio"/> Project Order				
Contacts	Add Contacts	Delivery Address	References	Add References	Notes Add Notes

Item Details

Item Code		Item Description	
HSN No			
Item Quantity		Item Unit	Mili Meter
Item Rate		Currency	Rs
Discount in %	0	Currency Conversion in Rs	1

Sales Order Entry

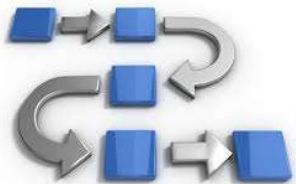
Item Details

Item Code	<input type="text"/>	Item Description	<input type="text"/>	
HSN No	<input type="text"/>			
Item Quantity	<input type="text"/>	Item Unit	Mili Meter ▾	
Item Rate	<input type="text"/>	Currency	Rs ▾	
Discount in %	<input type="text" value="0"/>	Currency Conversion in Rs	<input type="text" value="1"/>	

AddedItem

Sr No	Item Code	Item Description	Quantity	UoM	Rate	Discount in %	HSN No	Delete	Item Charges	Spe	Sche	Notes	Ref	Edit
1	KC1718175	KELLERING CUTTER D32.2(+0.05/-0.00)	<input type="text" value="10"/>	Nos	<input type="text" value="12000"/>	<input type="text" value="0"/>		Delete	View Charges	Spe	Sche	Notes	Ref	Edit
2	OD BORING BAR	OD BORING BAR	<input type="text" value="45"/>	Nos	<input type="text" value="2880"/>	<input type="text" value="0"/>		Delete	View Charges	Spe	Sche	Notes	Ref	Edit
3	FBB1617522	FINISH BORING BAR D15.4/FL40/OAL100 /SHD16	<input type="text" value="1000"/>	Nos	<input type="text" value="3000"/>	<input type="text" value="0"/>		Delete	View Charges	Spe	Sche	Notes	Ref	Edit
4	CBB1617557	INDEXABLE COMBINATION BORING BAR D45.1X3.02X45*X70XGPL97XBT-40	<input type="text" value="2300"/>	Nos	<input type="text" value="50"/>	<input type="text" value="0"/>		Delete	View Charges	Spe	Sche	Notes	Ref	Edit
5	FBB1718029	FINISH BORING BAR D90XGPL85XBT-40	<input type="text" value="12"/>	MM	<input type="text" value="1500"/>	<input type="text" value="0"/>		Delete	View Charges	Spe	Sche	Notes	Ref	Edit

Order Process Sheet - Features



- ❖ Copy master process sheet.
- ❖ Copy previous order process sheet.
- ❖ Modify cycle & setting times
- ❖ Order wise cost for operation/activity
- ❖ Rearrange sequence of operations/activities
- ❖ Redefine machines for operations/activities

Select Project: EE/730/00(COSMA INTERNATIONAL)

Description:

Item Details

Item Code	Description	Item Qty	Item Unit
Top Pad assly	Tool pad Toassly	10	No.

Process ID: EE/730/00Top Pad ass Process Description: Tool pad Toassly

Process Code: FG Process Description: TOOL MANUFACTURING PROCESS

Process Qty: 10 Unit: Nos

Remark:

Copy Process Sheet

Process Code: Process Description:

Process Quantity: Sequence No:

Process Unit: Workcenter: VERTICAL MACI



Process Cost:

Cycle Time(in Min): Setting Time(in Min):


Only Save and Add Next Operation

	Process Code	Process Name	Process Quantity	Sequence No	Workcenter	Operation Cost
Edit	DES	DESIGN	10	10	DES01	10
Edit	PRG	PROGRAMMING	10	20	DES03	25
Edit	SPTOOL	SPECIAL TOOLING	10	30	OUT	100
Edit	CNLTH	CONVENTIONAL LATHE	10	40	LATHE	40
Edit	CNMLL	CONVENTIONAL MILLING	10	50	VMC	45
Edit	CNMC	CMC MACHINING	10	60	VMC	20

Manufacturing Sheet

		MANUFACTURING SHEET		 *INDX170002*				
S. NO :		PS/0002/17-18						
DELIVERY DATE:		27/JUL/2017						
CAT. NAME:	INDEXABLE END MILL D25XFL42XDAL125XSHD25	FACTORY ORDER NO.	PCD/17-18/0292/00					
ORDER QTY:	5	ORDER DATE:	27/JUL/2017					
DRAWING NO.		GRADE:	-					
ITEM CODE	EM1718002	BATCH NO	INDX170002					
PROCESS DETAILS								
OPER. NO.	PROCESS NAME	WORKCENTER NAME	STD. TIME (MINS)	MAN TIME (MINS)	SETTING TIME (MINS)	M/C TIME (MINS)	IDEL TIME (MINS)	REMARKS
10	BASE FRONT GRINDING ON SG	SURFACE GRINDER	20		10			
20	BASE FRONT GRINDING ON TCG	TOOL & CUTTER GRINDER	30		10			
30	BASE FRONT GRINDING ON TG	TOOL GRINDER	25		5			
40	BRUSH HONING	BRUSH HONNING	15		5			
50	FRONT FINAL	TOOL GRINDER	20		10			
60	FRONT FINAL ON SG	SURFACE GRINDER	40		5			
70	QUALITY CHECKING	MANUAL	27		10			
ROUTE CARD PREPARED BY: ADMIN				Q.C REMARKS:				
DATE: 27/JUL/2017				DATE:				
INSPECTION DETAILS								
DATE	QTY	CONFIRM QTY	NON CONFIRM QTY	CHECKED BY	PACKED BY	REMARK		

Process Sheet

 PROCESS SHEET		FORMAT NO. :	F/PROD/RC				
		REV. NO. :	03				
		DATE :	21/01/2013				
		PAGE :	1 OF 1				
ID NO. :	P00032623	ITEM NAME :	SPIRALGEHAEUSE SLM NV 065-040-160				
MODEL NO. :	P1286/0	M/C DRG. NO. :	0.6104.0086				
MTL CODE :	1.4408/CF8M	MODEL DRG. NO. :	0.6104.0070				
		M/C DRG. REV. NO. :	0				
		MODEL DRG. REV. NO. :	0				
CERTIFICATION :							
OPERATION NO.	OPERATION DESCRIPTION	SETUP TIME (MINS)	OPERATION TIME (MINS)	REMARKS			
10	DESIGN	0	60				
20	PROGRAMMING	5	50				
30	ROUGH TURNING ON CONVENTIONAL LATHE	30	70				
40	CONVENTIONAL MILLING	50	35				
50	CNC TURNING	25	40				
60	CNC MILLING	25	45				
70	SURFACE GRINDING	15	15				
80	EDM	40	240				
90	BTA DRILLING	30	15				
100	GUN DRILLING	30	20				
110	CONVENTIONAL BOARING	20	40				
120	SHAPING	35	30				
130	FINAL QUALITY INSPECTION	20	30				
140	FG TRANSFER	0	20				
PS NO. :	PS/0287 /13-14	GRIN NO. :		OA NO. :	C-001-13/14	ORDER QTY :	27
SUPPLIER :		PROCESS QTY :		CUST ORDER NO. :	BP094432	BATCH/HEAT CODE :	

Job Card

JobCard






Customer Name: Behr India Ltd. Chakan Requisition Date: 06/Jul/2018 Item Code: 32431SEAL Item Description: Farme Sealing Fresh /Recric Flap Std. Packing Qty: 0		 *RES181903190159*			
<table border="1"> <tr> <td>D</td> <td>D1</td> <td>D2</td> </tr> </table>	D	D1	D2		
D	D1	D2			

Sr No	Item Group	Item Code	Description	Quantity	Actual Qty	GIN NO
1	RM	PUF30BLKFR3.5MM	PU Foam sheet 30D Black FR 3.5mm Thickness 1000mmX2000mm	16.9492 Sq.Mtr.		
2	RM	ADHTAPE0.16	Adhesive Tape COLOR:white;LENGTH IN MTR:500;THICKNESS IN MM:0.16;WIDTH IN MM:1250;	16.9492 Sq.Mtr.		

Process Sheet Operation

Sr.No	Operation	Quantity/Values/Time(In Minutes)			Operator :	M/C:
		Plan	Ok	Rejected		
1	Lamination	Time :	Start :	End :		
	STRIPQTY(Strip Quantity)					
	LENGTH IN MM	1000				
	Remark	0				
	WIDTH IN MM	450				
	ENDPIECE(End Piece)					
	LENGTH IN MM	450				
	Remark	0				
	WIDTH IN MM	200				

Route Card

		PRODUCTION ORDER				 *001205045477*				
PRODUCTION ORDER NO.		05013354		PRODUCTION ORDER DATE		23 SEP 2021				
MATERIAL CODE		0000000000020121		SALES ORDER NO :		05013354				
MATERIAL DESC		MEGA-CPK MOUNTED		ORDER QTY		1		PRIORITY : 1		
BOOKING DETAILS										
OPER. NO.	OPERATION	WORKCENTER	WAGE GROUP	STD. SETTING TIME	STD. OPERATION TIME	OK QTY	REJECTED QTY	PROCESSED QTY	OPERATOR	CONFIRMATION NO CODE
10	ISSUE MTRL AGNST PUP CARDS. MCPK050-032-2001CC E NED 0075	STORE (9999)	1	00.00	00.00					 *0206175100*
8350	BRG BRACKET SUB-ASLY: CS_EC 40	*GLOBAL PUMP ASSLY CONVEYOR (8895)	1	00.00	09.25					 *0206175102*
8400	PUMP ASSY(1P) 0050-0032-0200.1 SINGLE ACTING MECH. SEAL PUMP WITH CYLINDRICAL CASING COVER	*GLOBAL PUMP ASSLY CONVEYOR (8895)	1	00.00	49.28					 *0206175103*

Priority Management – Order/Project Priority

Change Project Priority									
		Priority From : <input type="text" value="56000"/>		To : <input type="text" value="60000"/>		<input type="button" value="Show"/>			
DocSrNo	Customer Name	Doc No	Description	Doc Date	Due date	Priority	Update	Up	Down
572	BAJAJ	EE/720/01		04-Aug-2014	04-Aug-2014	<input type="text" value="56000"/>	<input type="button" value="Update"/>	<input type="button" value="↑"/>	<input type="button" value="↓"/>
573	BAJAJ	EE/721/01		04-Aug-2014	04-Aug-2014	<input type="text" value="56100"/>	<input type="button" value="Update"/>	<input type="button" value="↑"/>	<input type="button" value="↓"/>
574	COSMA INTERNATIONAL	EE/722/01		04-Aug-2014	04-Aug-2014	<input type="text" value="56200"/>	<input type="button" value="Update"/>	<input type="button" value="↑"/>	<input type="button" value="↓"/>
575	GENIE AUTO PRODUCTS PVT .LTD.	EE/723/01		04-Aug-2014	04-Aug-2014	<input type="text" value="56300"/>	<input type="button" value="Update"/>	<input type="button" value="↑"/>	<input type="button" value="↓"/>
576	GENIE AUTO PRODUCTS PVT .LTD.	EE/724/01		04-Aug-2014	04-Aug-2014	<input type="text" value="56400"/>	<input type="button" value="Update"/>	<input type="button" value="↑"/>	<input type="button" value="↓"/>
577	GENIE AUTO PRODUCTS PVT .LTD.	EE/725/01		04-Aug-2014	04-Aug-2014	<input type="text" value="56500"/>	<input type="button" value="Update"/>	<input type="button" value="↑"/>	<input type="button" value="↓"/>
439	PIAGGIO	EE/587/01		04-Aug-2014	04-Aug-2014	<input type="text" value="56600"/>	<input type="button" value="Update"/>	<input type="button" value="↑"/>	<input type="button" value="↓"/>
582	COSMA INTERNATIONAL	EE/730/00	Tool holder fixture project	12-Feb-2015	12-Feb-2015	<input type="text" value="56700"/>	<input type="button" value="Update"/>	<input type="button" value="↑"/>	<input type="button" value="↓"/>
583	AUTOMOBILE CORPORATION OF GOA	EE/731/00	Special Tooling Project	12-Feb-2015	12-Feb-2015	<input type="text" value="56800"/>	<input type="button" value="Update"/>	<input type="button" value="↑"/>	<input type="button" value="↓"/>

Priority Management – Order/Project Priority


Change Order Priority


Order No

Item Group

Category Name

Item Code

Order Date From 

Order Date To 

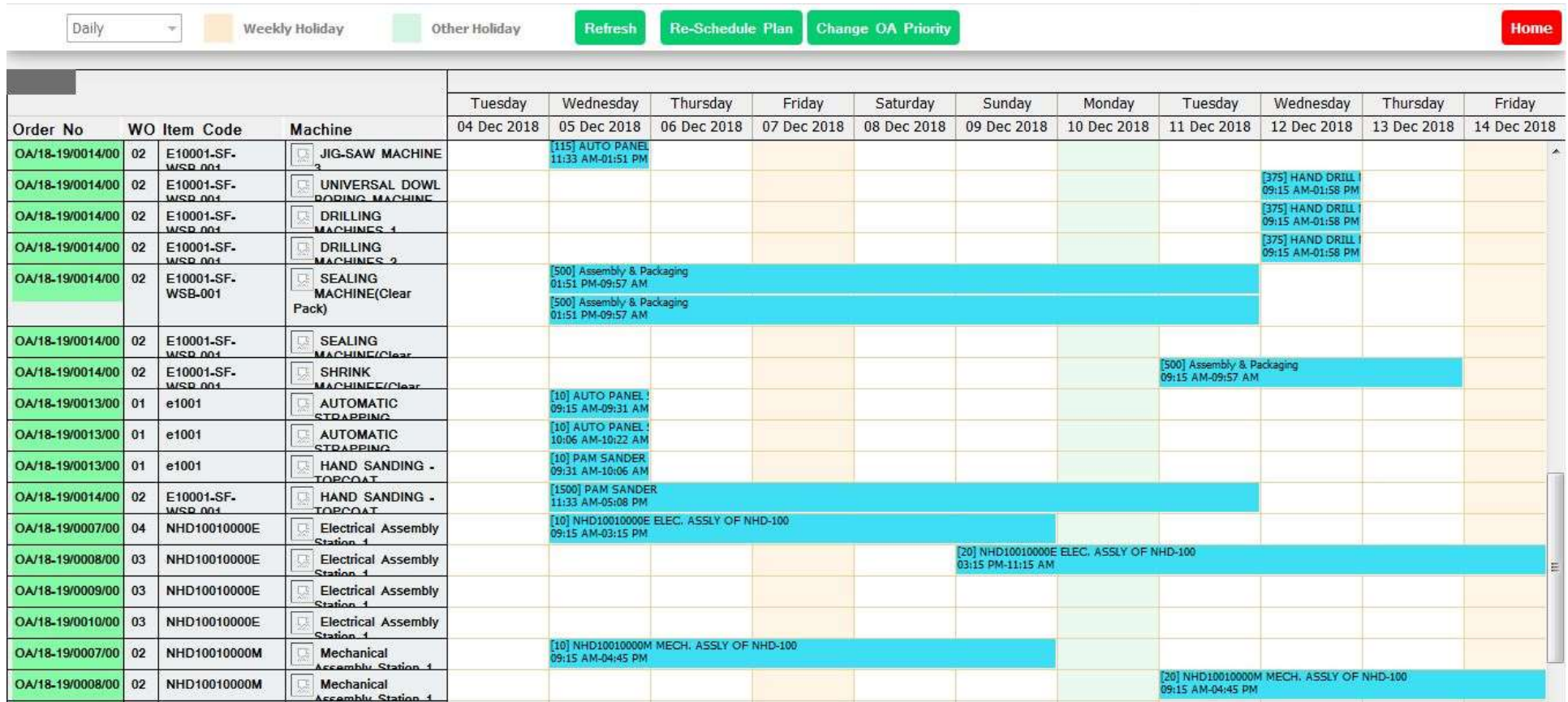
 Completion Date Exceeded than Delivery Date

Customer Name	Doc No	OA Date	Delivery date	Item Code	Item Description	Scheduled End Date	OA Status	Plan Status	Priority	<input type="checkbox"/>
KSB Pumps Limited	0012045958	26/Apr/2021	26/Apr/2021	IN08572	ROTOR NB1003		Draft	Scheduled	<input type="text" value="1"/>	<input type="checkbox"/>
KSB Pumps Limited	0012046043	28/Apr/2021	28/Apr/2021	IN62240	ROTOR HBCN 123		Draft	Scheduled	<input type="text" value="1"/>	<input type="checkbox"/>
KSB Pumps Limited	001204746	16/Jun/2021	16/Jun/2021	IN08651	ROTOR HB153C		Draft	Scheduled	<input type="text" value="1"/>	<input type="checkbox"/>

Priority Management – Resource Priority

Change Priority										
Change Priority <input checked="" type="radio"/> Default <input type="radio"/> Transferred										
Workcenter Name <input type="text" value="Select"/>										
Sr No	Customer Name	OA No	Item Code	Process Code	Process Name	Req Time(Minutes)	Sequence No	Plan Qty	Workcenter	<input type="checkbox"/>
1	AUTOMOBILE CORPORATION OF GOA	EE/731/00	FG	PRG	PROGRAMMING	450	<input type="text" value="20"/>	15	DESIGN03	<input type="checkbox"/>
2	COSMA INTERNATIONAL	EE/730/00	Top Pad assly	PRG	PROGRAMMING	21600	<input type="text" value="20"/>	10	DESIGN03	<input type="checkbox"/>
3	AUTOMOBILE CORPORATION OF GOA	EE/731/00	FG	SPTOOL	SPECIAL TOOLING	10800	<input type="text" value="30"/>	15	OUTSOURCE	<input type="checkbox"/>
4	COSMA INTERNATIONAL	EE/730/00	Top Pad assly	SPTOOL	SPECIAL TOOLING	14400	<input type="text" value="30"/>	10	OUTSOURCE	<input type="checkbox"/>
5	AUTOMOBILE CORPORATION OF GOA	EE/731/00	FG	CNLTH	CONVENTIONAL LATHE	750	<input type="text" value="40"/>	15	LATHE WORKCENTER	<input type="checkbox"/>
6	COSMA INTERNATIONAL	EE/730/00	Top Pad assly	CNLTH	CONVENTIONAL LATHE	7200	<input type="text" value="40"/>	10	LATHE WORKCENTER	<input type="checkbox"/>
7	AUTOMOBILE CORPORATION OF GOA	EE/731/00	FG	CNMLL	CONVENTIONAL MILLING	760	<input type="text" value="50"/>	15	VERTICAL MACHINING CENTER	<input type="checkbox"/>
8	COSMA INTERNATIONAL	EE/730/00	Top Pad assly	CNMLL	CONVENTIONAL MILLING	10010	<input type="text" value="50"/>	10	VERTICAL MACHINING CENTER	<input type="checkbox"/>
9	AUTOMOBILE CORPORATION OF GOA	EE/731/00	FG	CNCTR	CNC TURNING	930	<input type="text" value="60"/>	15	VERTICAL MACHINING CENTER	<input type="checkbox"/>
10	COSMA INTERNATIONAL	EE/730/00	Top Pad assly	CNMC	CMC MACHINING	525	<input type="text" value="60"/>	10	VERTICAL MACHINING CENTER	<input type="checkbox"/>
11	AUTOMOBILE CORPORATION OF GOA	EE/731/00	FG	CNMC	CMC MACHINING	775	<input type="text" value="70"/>	15	VERTICAL MACHINING CENTER	<input type="checkbox"/>
12	COSMA INTERNATIONAL	EE/730/00	Top Pad assly	EDM	ELECTRONIC DISCHARGE MACHINING	3230	<input type="text" value="70"/>	10	OUTSOURCE	<input type="checkbox"/>
13	AUTOMOBILE CORPORATION OF GOA	EE/731/00	FG	SFGRD	SURFACE GRINDING	765	<input type="text" value="80"/>	15	GRINDING	<input type="checkbox"/>

Gantt Chart – Order Wise



Gantt Chart – Machine Wise

							Thursday	Friday	Saturday	Sunday	Monday	Tuesday
							05 Aug 2021	06 Aug 2021	07 Aug 2021	08 Aug 2021	09 Aug 2021	10 Aug 2021
Order No	WO	Item Code	Item Name	Machine	Machine	Op						
OA/21-22/0002/00	02/	01-3141-1-1	CIRCULAR FLANGE	MC0001	CNC CUTTING	10			[1] CIRCULAR FLA 12:00 AM-01:00 AM			
OA/21-22/0002/00	05/	01-3141-1-3	INNER JACKET	MC0001	CNC CUTTING	10			[1] CIRCULAR FLA 01:00 AM-02:00 AM			
OA/21-22/0002/00	06/	01-3141-1-6	INNER SHELL	MC0001	CNC CUTTING	10			[2] CIRCULAR FLA 02:00 AM-03:00 AM			
OA/21-22/0002/00	07/	01-3141-1-7	SHELL	MC0001	CNC CUTTING	10			[2] CIRCULAR FLA 03:00 AM-05:00 AM			
OA/21-22/0002/00	08/	01-3141-1-10	FLOW STOPPER PLATE	MC0001	CNC CUTTING	10			[24] CIRCULAR FLA 05:00 AM-11:00 AM			
OA/21-22/0002/00	09/	01-3141-1-11	STIFFENER	MC0001	CNC CUTTING	10			[20] CIRCULAR FLANGE 11:00 AM-07:01 AM			
OA/21-22/0002/00	123	01-3141-20.3	FLANGE	MC0001	CNC CUTTING	10			[1] ARROW 07:56 AM-08:03 AM			
OA/21-22/0002/00	145	01-3141-29	SIDE PLATE	MC0001	CNC CUTTING	10						
OA/21-22/0002/00	147	01-3141-32	WASHER	MC0001	CNC CUTTING	10						
OA/21-22/0002/00	17/	01-3141-1-25	SUPPORT RING	MC0001	CNC CUTTING	10			[2] CIRCULAR FLA 07:01 AM-07:11 AM			
OA/21-22/0002/00	177	01-3141-51	INDICATOR MTG PLATE	MC0001	CNC CUTTING	10						
OA/21-22/0002/00	25/	01-3141-1-33	PLATE	MC0001	CNC CUTTING	10			[3] CIRCULAR FLA 07:11 AM-07:16 AM			
OA/21-22/0002/00	89/	01-3141-3-16.2	BRACKET PLATE	MC0001	CNC CUTTING	10			[4] BRACKET PLAT 07:16 AM-07:36 AM			
OA/21-22/0002/00	94/	01-3141-4.1	PLATE	MC0001	CNC CUTTING	10			[2] BRACKET PLAT 07:36 AM-07:56 AM			
OA/21-22/0002/00	12/	01-3141-1-19	SPACER	MC0002	S/C	10			[1] SPACER 06:46 AM-02:46 PM			
OA/21-22/0002/00	13/	01-3141-1-21	DRAIN TUBE	MC0009	BAND SAW	10			[1] DRAIN TUBE 12:00 AM-12:10 AM			
OA/21-22/0002/00	88/	01-3141-3-16.1	BRACKET PLATE	MC0009	BAND SAW	10			[4] BRACKET PLATE 12:10 AM-12:40 AM			
OA/21-22/0002/00	51/	01-3141-2-3	PLATE ASSLY.	MC0020	FAB FITTER	10						

Order Wise Schedule (Planned)

Select Project : [Home](#)

Resource	Item	August(2014)																										
		01	02	03	04	05	06	08	09	10	11	12	13	15	16	17	18	19	20	22	23	24	25	26	27			
DES02	EE/701/01Bottom Tool assly				3D-DESIGN																							
DES02	EE/701/01Top Pad assly					3D-DESIGN																						
DES02	EE/701/01Top Tool assly						3D-DESIGN																					
CUS	EE/701/01Bottom Tool assly					CUSTOMER APPROVAL																						
CUS	EE/701/01Top Pad assly						CUSTOMER APPROVAL																					
CUS	EE/701/01Top Tool assly							CUSTOMER APPROVAL																				
DES02	EE/701/01Bottom Tool assly								PATTERN DRAWING																			
DES02	EE/701/01Top Pad assly									PATTERN DRAWING																		
DES02	EE/701/01Top Tool assly										PATTERN DRAWING																	
DES02	EE/701/01Bottom Tool assly											BILL OF MATERIAL																
DES02	EE/701/01Top Pad assly												BILL OF MATERIAL															
DES02	EE/701/01Top Tool assly													BILL OF MATERIAL														
DES02	EE/701/01Bottom Tool assly														2D-DESIGN													
DES02	EE/701/01Top Pad assly															2D-DESIGN												
DES02	EE/701/01Top Tool assly																2D-DESIGN											
PUR	EE/701/01Bottom Tool assly																									Purchase of Pattern,Casting,MS-Material,Die-Steel,Std.Item		
PUR	EE/701/01Top Pad assly																									Purchase of Pattern,Casting,MS-Material,Die-Steel,Std.Item		
	EE/701/01Top Tool assly																											

Order Wise Schedule Report

Order wise Scheduling Report - OA/21-22/0002/00/00

Sr. No.	OA No	WO No	Machine Name	Date	Start Time	End Time	Item Code	Seq. No	Operation	Plan Qty	Cycle Time	Setting Time
1	OA/21-22/0002/00/00	02	CNC CUTTING	07/Aug/2021 (Sat)	00:00	01:00	01-3141-1-1	10	CIRCULAR FLANGE(OP0001)	1	60	0
2	OA/21-22/0002/00/00	02	CNC CUTTING-2	07/Aug/2021 (Sat)	00:00	01:00	01-3141-1-1	10	CIRCULAR FLANGE(OP0001)	1	60	0
3	OA/21-22/0002/00/00	03	CNC CUTTING-3	07/Aug/2021 (Sat)	00:00	02:00	01-3141-1-2	10	CIRCULAR FLANGE(OP0001)	1	120	0
4	OA/21-22/0002/00/00	04	CNC CUTTING-4	07/Aug/2021 (Sat)	00:00	01:00	01-3141-1-4	10	CIRCULAR FLANGE(OP0001)	1	60	0
5	OA/21-22/0002/00/00	05	CNC CUTTING-5	07/Aug/2021 (Sat)	00:00	01:00	01-3141-1-3	10	CIRCULAR FLANGE(OP0001)	1	60	0
6	OA/21-22/0002/00/00	05	CNC CUTTING	07/Aug/2021 (Sat)	01:00	02:00	01-3141-1-3	10	CIRCULAR FLANGE(OP0001)	1	60	0
7	OA/21-22/0002/00/00	06	CNC CUTTING	07/Aug/2021 (Sat)	02:00	03:00	01-3141-1-6	10	CIRCULAR FLANGE(OP0001)	2	30	0
8	OA/21-22/0002/00/00	06	CNC CUTTING-2	07/Aug/2021 (Sat)	01:00	02:00	01-3141-1-6	10	CIRCULAR FLANGE(OP0001)	2	30	0
9	OA/21-22/0002/00/00	06	CNC CUTTING-3	07/Aug/2021 (Sat)	02:00	03:00	01-3141-1-6	10	CIRCULAR FLANGE(OP0001)	2	30	0
10	OA/21-22/0002/00/00	07	CNC CUTTING	07/Aug/2021 (Sat)	03:00	05:00	01-3141-1-7	10	CIRCULAR FLANGE(OP0001)	2	60	0
11	OA/21-22/0002/00/00	07	CNC CUTTING-2	07/Aug/2021 (Sat)	02:00	04:00	01-3141-1-7	10	CIRCULAR FLANGE(OP0001)	2	60	0
12	OA/21-22/0002/00/00	07	CNC CUTTING-3	07/Aug/2021 (Sat)	03:00	05:00	01-3141-1-7	10	CIRCULAR FLANGE(OP0001)	2	60	0
13	OA/21-22/0002/00/00	07	CNC CUTTING-4	07/Aug/2021 (Sat)	01:00	03:00	01-3141-1-7	10	CIRCULAR FLANGE(OP0001)	2	60	0
14	OA/21-22/0002/00/00	08	CNC CUTTING	07/Aug/2021 (Sat)	05:00	11:00	01-3141-1-10	10	CIRCULAR FLANGE(OP0001)	24	15	0
15	OA/21-22/0002/00/00	08	CNC CUTTING-2	07/Aug/2021 (Sat)	04:00	10:00	01-3141-1-10	10	CIRCULAR FLANGE(OP0001)	24	15	0

Machine Wise Schedule Report

Machine wise Scheduling Report - S/C

Sr. No.	Machine Name	Date	Start Time	End Time	Item Code	Seq. No	Operation	Plan Qty	Cycle Time	Setting Time	OA No	WO No
1	S/C	08/Aug/2021 (Sun)	06:46	14:46	01-3141-1-19	10	SPACER(OP0119)	1	480	0	OA/21-22/0002/00/00	12
2	S/C	11/Sep/2021 (Sat)	01:36	23:58	01-3141-3-16.1	20	BRACKET PLATE(OP0036)	4	5040	0	OA/21-22/0002/00/00	88
3	S/C	12/Sep/2021 (Sun)	00:00	23:59	01-3141-3-16.1	20	BRACKET PLATE(OP0036)	4	5040	0	OA/21-22/0002/00/00	88
4	S/C	13/Sep/2021 (Mon)	00:00	23:59	01-3141-3-16.1	20	BRACKET PLATE(OP0036)	4	5040	0	OA/21-22/0002/00/00	88
5	S/C	14/Sep/2021 (Tue)	00:00	23:59	01-3141-3-16.1	20	BRACKET PLATE(OP0036)	4	5040	0	OA/21-22/0002/00/00	88
6	S/C	15/Sep/2021 (Wed)	00:00	23:59	01-3141-3-16.1	20	BRACKET PLATE(OP0036)	4	5040	0	OA/21-22/0002/00/00	88
7	S/C	16/Sep/2021 (Thu)	00:00	23:59	01-3141-3-16.1	20	BRACKET PLATE(OP0036)	4	5040	0	OA/21-22/0002/00/00	88
8	S/C	18/Sep/2021 (Sat)	00:00	23:59	01-3141-3-16.1	20	BRACKET PLATE(OP0036)	4	5040	0	OA/21-22/0002/00/00	88
9	S/C	19/Sep/2021 (Sun)	00:00	23:59	01-3141-3-16.1	20	BRACKET PLATE(OP0036)	4	5040	0	OA/21-22/0002/00/00	88
10	S/C	20/Sep/2021 (Mon)	00:00	23:59	01-3141-3-16.1	20	BRACKET PLATE(OP0036)	4	5040	0	OA/21-22/0002/00/00	88
11	S/C	21/Sep/2021 (Tue)	00:00	23:59	01-3141-3-16.1	20	BRACKET PLATE(OP0036)	4	5040	0	OA/21-22/0002/00/00	88
12	S/C	22/Sep/2021 (Wed)	00:00	23:59	01-3141-3-16.1	20	BRACKET PLATE(OP0036)	4	5040	0	OA/21-22/0002/00/00	88
13	S/C	23/Sep/2021 (Thu)	00:00	23:59	01-3141-3-16.1	20	BRACKET PLATE(OP0036)	4	5040	0	OA/21-22/0002/00/00	88
14	S/C	25/Sep/2021 (Sat)	00:00	23:59	01-3141-3-16.1	20	BRACKET PLATE(OP0036)	4	5040	0	OA/21-22/0002/00/00	88
15	S/C	26/Sep/2021 (Sun)	00:00	23:59	01-3141-3-16.1	20	BRACKET PLATE(OP0036)	4	5040	0	OA/21-22/0002/00/00	88

Daily Machine Loading Report



MACHINE LOADING SHEET

FORMAT NO
REV.NO
DATE
PAGE

F/PROD/MLC
02
21.01.2013
1 OF 1

DATE:7/7/18		MACHINE		CNC ENGINEER NAME				SHIFT:- FIRST SHIFT							
		BRUSH HONNING													
SR.NO	PART NAME	ID NO	OA NO	BATCH NO.	PATTERN NO.	STAGE NO.	BATCH QTY	CYCLE TIME PER UNIT(IN MIN)		SETTING TIME (IN MIN)		TARGET QTY	QTY		
								TARGET	ACTUAL	TARGET	ACTUAL		PRODUCED	ACCEPTED	NOT OK
1	SPL CARBIDE BORING BAR E-08-STFCL09	CBB1617327	IND/17-18/0197/31	INDX170173		20	2	0		0		0			
2	FINE BORING BAR 1953-285-ABS-63	FBB1718149	IND/17-18/0200/31	INDX170180		20	2	0		0		0			
3	FINE BORING BAR 1952-285-ABS-63	FBB1718150	IND/17-18/0200/31	INDX170181		20	1	0		0		0			
4	ROUGH & FINISH BORING BAR D17 DOMUS MK 2058-675	RFB1718158	IND/17-18/0206/31	INDX170188		20	2	0		0		0			
5	ROUGH & FINISH BORING BAR D17 2058-675	RFB1718159	IND/17-18/0206/31	INDX170189		20	2	0		0		0			
6	BORING BAR LVD-1 ROUGH PINHOLE	BB1718171	IND/17-18/0220/31	INDX170207		20	2	0		0		0			
7	M30 THREADING TOOL BODY D40XL200	TT1718204	IND/17-18/0240/31	INDX170247		20	1	0		0		0			
8	M40 THREADING TOOL D40XL200	TT1718205	IND/17-18/0240/31	INDX170248		20	1	0		0		0			
9	BORING BAR CLOS SDCUR-07	BB1718147	IND/17-18/0264/31	INDX170302		20	2	0		0		0			
10	CBN INSERT NU SNEW 1203 ADTR	MT0508	PCD/17-18/0285/31	BAN170575		100	1	0		0		0			
11	CBN INSERT NU-SNEN0603ENS	MT0273/0.8	PCD/17-18/0342/31	BAN170666		60	50	0		0		0			
12	CBN INSERT NU TCMW110204	MT0528/0.4	PCD/17-18/0379/31	BAN170747		100	2	0		0		0			

Machine Loading Report

❖ Check daily load on a machine/resource.

❖ Check machine/resource loading in percentage.

❖ Helps in better planning of machines/resources

Improsys

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MACHINE LOADING REPORT FOR THE DATE 18-Nov-2014

Sr No	Machine ID	Machine Name	Per Day Working (in Min)	Total Minutes	No Of Hours	Loading %
1	BSC	Band Saw Cutting	540	260	4:20	48.15
2	DEFLASH	De flashing	540	0	0:0	0.00
3	DEMOLD	De moulding	540	0	0:0	0.00
4	LAM	Lamination	540	400	6:40	74.00
5	Moulding	Moulding	540	0	0:0	0.00
6	PACK	Packing	540	500	8:20	92.60
7	PUNCH	Punching	540	540	9:0	100.00
8	STRCUT	Strip Cutting	540	0	0:0	0.00

(ERP by Improsys www.improsys.in)

Machine Loading – On Pending Work

❖ Check pending load on a machine/resource.

❖ Check projected machine/resource availability.

❖ Helps in better planning of machines/resources

Improsys

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Workcenter wise Pending workloading report

Sr. No.	Work Center	Total Pending Req. Min.	Per Day Working	Number of Days	Projected Day
1	CUSTOMER	0	480	0	12-02-2015
2	DESIGN01	22110	600	37	21-03-2015
3	DESIGN02	0	600	0	12-02-2015
4	DESIGN03	21600	600	36	20-03-2015
5	DRILLING WORKCENTER	0	720	0	12-02-2015
6	Fabrication	0	720	0	12-02-2015
7	FITTING	0	3600	0	12-02-2015
8	GRINDING	0	720	0	12-02-2015
9	LATHE WORKCENTER	7200	720	10	22-02-2015
10	MANUAL	0	720	0	12-02-2015
11	OUTSOURCE	14400	720	20	04-03-2015
12	PLANNING	0	720	0	12-02-2015
13	PUNCHING WORKCENTER	0	720	0	12-02-2015
14	PURCHASE	25320	720	36	20-03-2015
15	VERTICAL MACHINING CENTER	12710	1440	9	21-02-2015

(ERP 2011- www.improsys.in)

Process Status Updation-Features

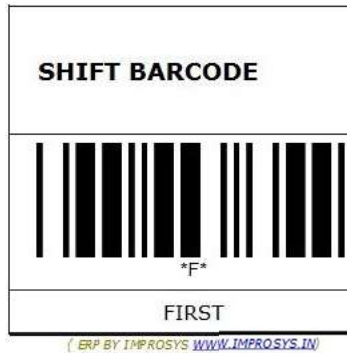


OK ▶
Production



- ❖ Shift /Machine/Operator wise updating.
- ❖ Machine stoppage details updating.
(Breakdown/Maintenance etc.)
- ❖ Update OK and Not OK production
- ❖ Update actual start & end timing/ Cycle timing.
- ❖ Update actual setting timing.
- ❖ Update specifications of operations.

Process Status Updation – Steps – by scanning barcodes



Step 1 – Scan Shift Barcode

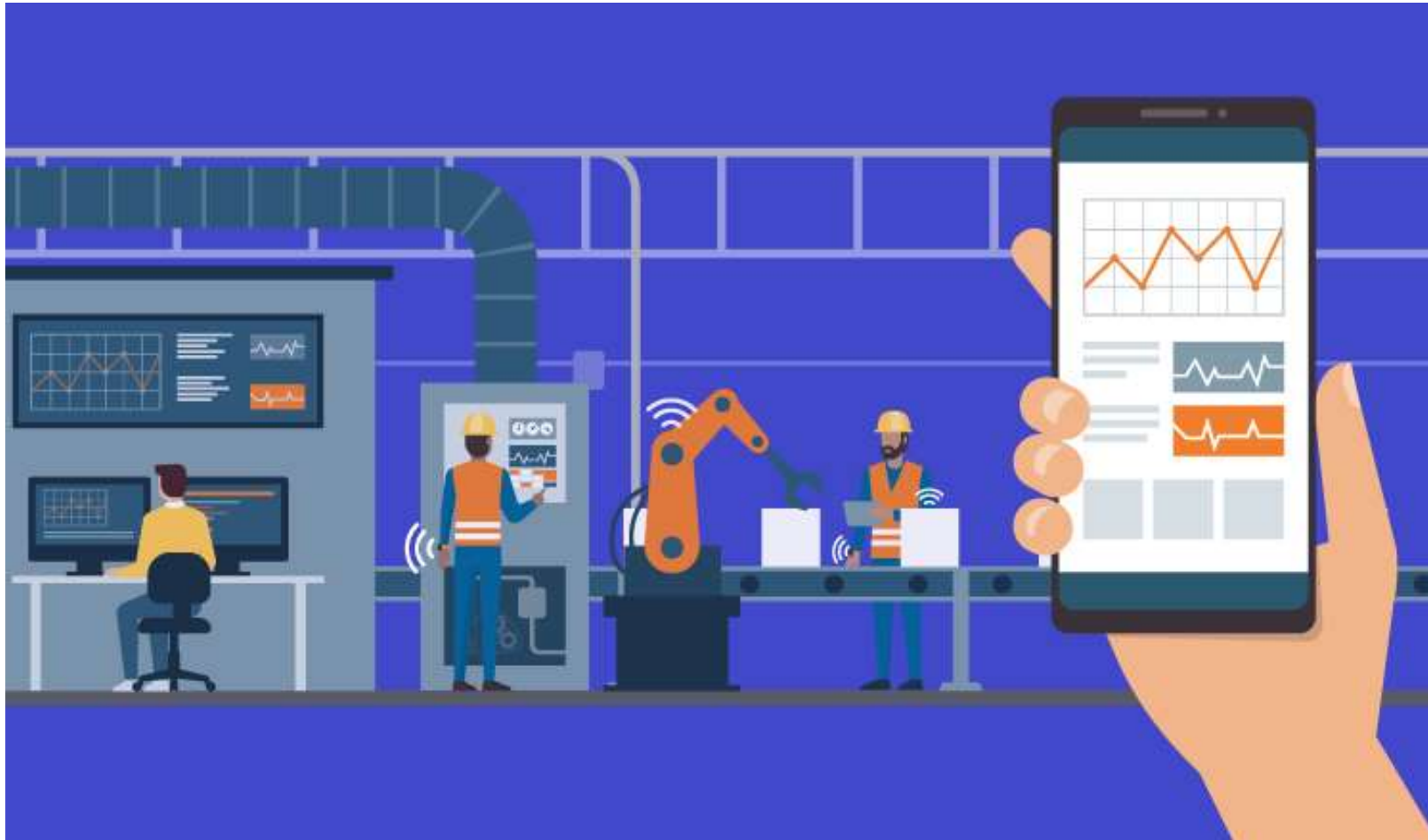


Step 2 – Scan Machine Barcode



Step 3 – Scan Operator Barcode

Data Capture through IoT Devices



Production Booking Entry

Production Booking Entry.

Sheet No	<input type="text" value="SH/0920/00001"/>	Date	<input style="border: 1px solid #ccc; border-radius: 3px; padding: 2px 5px;" type="text" value="03-Sep-2020"/>	
Shift	<input style="border: 1px solid #ccc; border-radius: 3px; padding: 2px 5px;" type="text" value="First Shift"/> ▼	480 min	Operator	<input style="border: 1px solid #ccc; border-radius: 3px; padding: 2px 5px;" type="text" value="1001"/>
Workcenter	<input type="text" value="0831(*CNC M/C - HWACHEON)"/>			
Confirmation No	<input type="text" value="Scan Ref No...."/>	<input style="border: 1px solid #00a651; padding: 5px 10px; margin-right: 5px;" type="button" value="Breakdown"/> <input style="border: 1px solid #00a651; padding: 5px 10px; margin-right: 5px;" type="button" value="General Work"/> <input style="border: 1px solid #00a651; padding: 5px 10px; margin-right: 5px;" type="button" value="Idle Time"/> <input style="border: 1px solid #00a651; padding: 5px 10px;" type="button" value="Additional Time"/>		
Order No	<input type="text"/>			
Total Time	<input style="width: 100%; border: 1px solid #ccc; border-radius: 3px; padding: 2px 5px;" type="text" value="5"/>			

ADDED PROCESS DETAILS

ADDED STOPPAGE REASON

Sr no	Workcenter	Stoppage Reason	Reason Code	Minutes	Reason Remark	Update
1	0831	Most Time	71	<input style="width: 40px; border: 1px solid #ccc; border-radius: 3px; padding: 2px 5px;" type="text" value="5"/>	<input style="width: 100%; border: 1px solid #ccc; border-radius: 3px; padding: 2px 5px;" type="text" value="Most Time"/>	<input style="border: 1px solid #ccc; border-radius: 3px; padding: 2px 5px;" type="button" value="Update"/>

Save & Next Sheet

Breakdown – General Work Time Entry

STOPPAGE REASON				
Stoppage Reason	Reason Code	Reason Type	Minutes	Reason Remark
Prod Aids	24	General Work	<input type="text" value="15"/>	Prod Aids
Rework Vendor	27	General Work	<input type="text" value="20"/>	Rework Vendor
GW Misc Work	29	General Work	<input type="text" value="10"/>	GW Misc Work
Rem/C comp	30	General Work	<input type="text" value="05"/>	Rem/C comp
Matr Shift	35	General Work	<input type="text" value="10"/>	Matr Shift
				Prog Proving

Breakdown – Idle Time Entry

Sheet No: 0718/00004 Date: 11-Jul-2018

Shift: First Shift 480 min Operator: 11101 Suraj Chougule

Workcenter: 125R

Confirmation No: 1

Idle Config. No: 74

[Update Breakdown/General Work](#)

Idle Stoppage Reason	Reason Code	Reason Type	Minutes	Reason Remark
No Load	0	Idle Time	15	No Load
Mech B.D.	2	Idle Time	20	Mech B.D.
No Power	3	Idle Time	20	No Power

[Add Idle Reason](#)

Machine Wise Booking Entry

Select Work Order No

Batch No.


Workcenter Name

Machine

Process Status

Sr No	OA No	Item	Batch No	Process Code	Process Name	Sequence No	Plan Qty	Ok Qty	Not Ok Qty	Balance Qty	Start Time	End Time	Time in Mins	Setting Time	Workcenter	Process ID	Save	Subcontract
1	PCD/17-18 /0414/31DRR1092	PCD REAMER D3.915XOAL120X2FXSHD6XNTC	DRN170824	HOLE	HOLE	30	1	0	0	1	00:00	00:00			DRILL	PS/0540 /17-18	Save	Subcontract
2	PCD/17-18 /0414/31DRR1092	PCD REAMER D3.915XOAL120X2FXSHD6XNTC	DRN170824	HOLE	HOLE	30	1	0	0	1	00:00	00:00			DRILL	PS/0540 /17-18	Save	Subcontract
3	PCD/17-18 /0426/31DRS1093	PCD STEP REAMER D10F8XD26XD34H10XOAL140X4FXSHD20XTC	DRN170844	HOLE	HOLE	30	1	0	0	1	00:00	00:00			DRILL	PS/0555 /17-18	Save	Subcontract
4	PCD/17-18 /0426/31DRR1097	PCD REAMER D4H8XOAL120X2FXSHD6XNTC	DRN170845	HOLE	HOLE	30	1	0	0	1	00:00	00:00			DRILL	PS/0556 /17-18	Save	Subcontract
5	PCD/17-18 /0452/31DRS0946	PCD STEP REAMER D7XD10XOAL100X2FXSHD10XTC	DRN170919	HOLE	HOLE	30	1	0	0	1	00:00	00:00			DRILL	PS/0709 /17-18	Save	Subcontract
6	PCD/17-18 /0452/31DRS0946	PCD STEP REAMER D7XD10XOAL100X2FXSHD10XTC	DRN170919	HOLE	HOLE	30	1	0	0	1	00:00	00:00			DRILL	PS/0709 /17-18	Save	Subcontract
7	PCD/17-18 /0459/31DRR0615	PCD REAMER D7.88XOAL100X2FXSHD8XNTC	DRN170955	HOLE	HOLE	30	2	0	0	2	00:00	00:00			DRILL	PS/0682 /17-18	Save	Subcontract
8	PCD/17-18 /0499/31DRS1137	PCD STEP REAMER D4XD9.15XD12.1X13XOAL100X2FXSHD14XNTC	DRN171034	HOLE	HOLE	30	1	0	0	1	00:00	00:00			DRILL	PS/0872 /17-18	Save	Subcontract
9	PCD/17-18 /0500/31DRS0847	PCD STEP REAMER D9.15XD12.5XOAL80X2FXSHD12XNTC	DRN171035	HOLE	HOLE	30	1	0	0	1	00:00	00:00			DRILL	PS/0870 /17-18	Save	Subcontract
10	PCD/17-18 /0502/31DRR1135	PCD REAMER D12P7XOAL110X2FXSHD12XTC	DRN171044	HOLE	HOLE	30	2	0	0	2	00:00	00:00			DRILL	PS/0862 /17-18	Save	Subcontract

Machine Wise Booking Entry

Welcome to Improsys Production Entry System. 

SCAN DETAILS

Machine : Shift :

Operator One:

PROCESS STATUS

Select Requisition No:

Sr No	Start Time	Item Code	Process Name	Seq. No	Ok Qty	Not Ok Qty	Start Time	End Time	Setting Time	Save
1	<input type="button" value="START"/>	32430SEAL	Lamination	10	<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text" value="15:14"/>	<input type="text" value="00:00"/>	<input type="text" value="0"/>	<input type="button" value="END"/>

Sr.No	Item Code	Process Code	Specification	Standard Value	Actual Value
1	32430SEAL03	ENDPIECE	WIDTH IN MM	260	<input type="text" value="250"/>
2	32430SEAL03	ENDPIECE	Remark	0	<input type="text" value="0"/>
3	32430SEAL03	ENDPIECE	LENGTH IN MM	435	<input type="text" value="435"/>
4	32430SEAL03	STRIPQTY	Remark	0	<input type="text" value="0"/>
5	32430SEAL03	STRIPQTY	WIDTH IN MM	435	<input type="text" value="435"/>
6	32430SEAL03	STRIPQTY	LENGTH IN MM	1000	<input type="text" value="1000"/>

ENDPIECE Ok Qty: Rejected Qty:

STRIPQTY Ok Qty: Rejected Qty:

Operator Wise Booking Entry

Production Booking Entry.

Sheet No	<input type="text" value="0718/00008"/>	Date	<input type="text" value="12-Jul-2018"/>	
Shift	<input type="text" value="Second Shift"/>	480 min	Operator	<input type="text" value="11104"/> Satosh Thorat
Workcenter	<input type="text" value="6405"/>			
Confirmation No	<input type="text" value="Scan Ref No...."/>			
Idle Config. No	<input type="text" value="Scan Idle No...."/>			
Total Time	<input style="width: 100%;" type="text" value="15"/>			

Update Breakdown/General Work

Save & Next Sheet

ADDED PROCESS DETAILS

Sr.no	Production Order No	Material Code	Material Desc	Operation No	Operation Name	Workcenter	Ok Qty	Not Ok Qty	Set Up Time	Operation Time	Update
1	001201203286	IN223580	PUMP-HGC 4/12 #300/1500HS.0DWR+P+A+MC+	10	ISSUE OF MATERIAL ON PUP LIST	6405	<input type="text" value="1"/>	<input type="text" value="0"/>	<input type="text" value="10"/>	<input type="text" value="5"/>	Update

ADDED STOPPAGE REASON

Operation Specification Entry

FG Item Details

FG BOM Code	<input type="text" value="32431SEAL00"/>	FG BOM Description	<input type="text" value="Farme Sealing Fresh /Recric f"/>
FG BOM Qty	<input type="text" value="118"/>	Req/Plan Qty	<input type="text" value="1000"/>
Process Name	<input type="text" value="Lamination(OLAM)"/>		
Start Time	<input type="text" value="15:20"/>	End Time	<input type="text" value="15:50"/>
Time In Min	<input type="text" value="0"/>	Setting Time	<input type="text" value="0"/>

FG BOM Details

Selected Resource: [Adhesive Tape \(2 Sq.Mtr.\)](#)































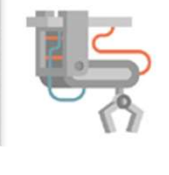

- ▼ Farme Sealing Fresh /Recric Flap
 - ▷ PU Foam sheet 30D Black FR 3.5mm Thickness 1000mmX2000mm (2 Sq.Mtr.)
 - ▷ [Adhesive Tape \(2 Sq.Mtr.\)](#)
 - ▷ Strip Quantity (4 No.)
 - ▷ End Piece (2 No.)

Update Production Status




Plan Qty	<input type="text" value="16.9492"/>
Ok Qty	<input type="text" value="0"/>
Rejected Qty	<input type="text"/>

Sr.	Parameter	Plan Value	Actual Values
1	COLOR	white	<input type="text" value="white"/>
2	LENGTH IN MTR	500	<input type="text" value="500"/>
3	THICKNESS IN MM	0.16	<input type="text" value="0.16"/>
4	WIDTH IN MM	1250	<input type="text" value="1250"/>

Live Machine status

 <p>I-TCG Batch No: Operator: Status : </p>	 <p>G-TOOL & CUTTER GRINDER 3 Batch No: Operator: Status : </p>	 <p>I-TCG4 Batch No: Operator: Status : </p>	 <p>TOOL & CUTTER GRINDER-2 Batch No: Operator: Status : </p>
 <p>CYLINDRICAL GRINDER Batch No: Operator: Nikhil Zambare Status : </p>	 <p>G-TOOL & CUTTER GRINDER 2 Batch No: Operator: Payal Bharote Status : </p>	 <p>I-VMC1 Batch No: Operator: Raju Raut Status : </p>	 <p>TOOL & CUTTER GRINDER-1 Batch No: DEN171149 Operator: RAVI SAINI Status : </p>
 <p>ELECTRIC DISCHARGE MACHINE Batch No: Operator: Raviraj Deshpande Status : </p>	 <p>G-TOOL & CUTTER GRINDER 1 Batch No: Operator: Anev Bhavsar Status : </p>	 <p>I-VMC2 Batch No: Operator: Status : </p>	 <p>TOOL GRINDER-4 Batch No: Operator: Status : </p>
 <p>BENCH DRILL Batch No: Operator: Status : </p>	 <p>G-TOOL & CUTTER GRINDER 4 Batch No: Operator: Status : </p>	 <p>I-HRD Batch No: Operator: Status : </p>	 <p>TOOL GRINDER-1 Batch No: Operator: Status : </p>

Live Job Card status

391		GUT170561	HIMA SRI ENGINEERS	TUBE STRAIGHTENING		G-PARTING	RUNOUT
392		GUT170562	HIMA SRI ENGINEERS	TUBE STRAIGHTENING		G-PARTING	RUNOUT
393		GUT170563	HIMA SRI ENGINEERS	TUBE STRAIGHTENING		G-PARTING	RUNOUT
394		GUT170564	HIMA SRI ENGINEERS	TUBE STRAIGHTENING		G-PARTING	RUNOUT
395		GUT170565	HIMA SRI ENGINEERS	TUBE STRAIGHTENING		G-PARTING	RUNOUT
396		GUN170480	HINDUSTHAN NATIONAL GLASS & INDUSTRIES LTD	RAW MATERIAL CUTTING	G-TOOL & CUTTER GRINDER 2	TUBE STRAIGHTENING	RUNOUT
397		GUN170483	HINDUSTHAN NATIONAL GLASS & INDUSTRIES LTD	RAW MATERIAL CUTTING	G-TOOL & CUTTER GRINDER 2	TUBE STRAIGHTENING	RUNOUT
398		GUN170548	HINDUSTHAN NATIONAL GLASS & INDUSTRIES LTD	RAW MATERIAL CUTTING		TUBE STRAIGHTENING	RUNOUT



❖ Order/Project wise status.

❖ Process wise status.



❖ Daily status updation reports.

❖ Shift wise status reports.



❖ Machine wise status reports.

❖ Rejection analysis



Order Wise Planning Report

Improsys Technologies

A-29, Jai Ganesh Vision, A wing, Ground floor, Akurdi, Pune-411035 Tel.:9922066745 / 7720022233

Fax:

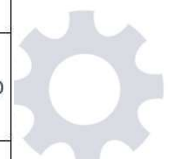
Email: info@improsys.in

Website: www.improsys.in



Party Wise Report of -FEDERAL MOGUL GOETZE (INDIA) LTD.

Doc. No	Doc.Date	Status	Party Name	Doc. Description	Item Code	Item Name	Item Qty.	Item Rate	Total	Disc. Rate	Disc Amount	Total value	Currency Conversion Factor	Rate	Amount
PCD/18-19/0264/31	01/Jul/2018	Released	FEDERAL MOGUL GOETZE (INDIA) LTD.		MT0630	PCD INSERT CNMA120402 FE	10 Nos	INR 0.00	INR 0.00	0.00	0.00	0.00	1.00	0.00	0.00
PCD/18-19/0262/31	01/Jul/2018	Released	FEDERAL MOGUL GOETZE (INDIA) LTD.		MT0417	PCD SPECIAL CIRCLIP TOOL 0417	10 Nos	INR 0.00	INR 0.00	0.00	0.00	0.00	1.00	0.00	0.00
PCD/18-19/0262/31	01/Jul/2018	Released	FEDERAL MOGUL GOETZE (INDIA) LTD.		MT0166/SL158/III	PCD GR. TOOL W2.537XR1	5 Nos	INR 0.00	INR 0.00	0.00	0.00	0.00	1.00	0.00	0.00
PCD/18-19/0262/31	01/Jul/2018	Released	FEDERAL MOGUL GOETZE (INDIA) LTD.		MT0166/SL88/II	PCD GR. TOOL W2.037XR0.3	5 Nos	INR 0.00	INR 0.00	0.00	0.00	0.00	1.00	0.00	0.00
PCD/18-19/0262/31	01/Jul/2018	Released	FEDERAL MOGUL GOETZE (INDIA) LTD.		MT0223/SL32	PCD STEG TOOL W2.78XR2	3 Nos	INR 0.00	INR 0.00	0.00	0.00	0.00	1.00	0.00	0.00



Work Centre Planning Report

DATE		MACHINE	CNC ENGINEER NAME				SHIFT:-		FORMAT NO		F/PROD/MLC				
		DRILL							REV.NO	02					
									DATE	21.01.2013					
									PAGE	1 OF 1					
SR.NO	PART NAME	ID NO	OA NO	BATCH NO.	PATTERN NO.	STAGE NO.	BATCH QTY	CYCLE TIME PER UNIT(IN MIN)		SETTING TIME (IN MIN)		TARGET QTY	QTY		
								TARGET	ACTUAL	TARGET	ACTUAL		PRODUCED	ACCEPTED	NOT OK
1	PCD STEP REAMER D10.44XD14.80XD15XOAL90X2FXSHD16XNTC	DRS0737	PCD/17-18/0286/31	DRT170577		30	1	0		0		0			
2	PCD STEP REAMER D10.44XD14.80XD15XOAL90X2FXSHD16XNTC	DRS0737	PCD/17-18/0286/31	DRT170577		30	1	0		0		0			
3	PCD STEP REAMER D26XD30XD32XOAL100X2FXSHD32XNTC	DRS1003	PCD/17-18/0290/31	DRN170582		30	1	0		0		0			
4	PCD STEP REAMER D48.9XD55.71XD58XOAL175X2FXSHD32XNTC	DRS1012	PCD/17-18/0299/31	DRN170595		30	2	0		0		0			
5	PCD STEP REAMER D8XCHXD9.5XOAL80X2FXSHD10XNTC	DRS1030	PCD/17-18/0335/31	DRN170656		30	1	0		0		0			
6	PCD REAMER D8XOAL80X2FXSHD8XNTC	DRR1031	PCD/17-18/0338/31	DRN170659		30	2	0		0		0			
7	PCD DRILL D4.9XOAL90X2FXSHD8XNTC	DDR0987	PCD/17-18/0346/31	DDN170671		30	2	0		0		0			
8	PCD REAMER D8.535XOAL140X2FXSHD10XNTC	DRR0350	PCD/17-18/0348/31	DRN170674		30	2	0		0		0			
9	PCD STEP REAMER D2.41XD4XOAL40X1FXSHD4XNTC	DRS1035	PCD/17-18/0355/31	DRN170690		30	3	0		0		0			
10	PCD STEP REAMER D12.2XD14XOAL100X2FXSHD14XNTC	DRS1041	PCD/17-18/0356/31	DRN170697		30	1	0		0		0			
11	PCD STEP REAMER D15.8XD18XOAL100X2FXSHD18XNTC	DRS1042	PCD/17-18/0356/31	DRN170696		30	1	0		0		0			
12	PCD FLANGE REAMER D52XOAL90X6FXHSHKXTC	DRF1046	PCD/17-18/0358/31	DRN170705		30	1	0		0		0			
13	PCD REAMER D4.81XOAL65X2FXSHD6XTC	DRR0950	PCD/17-18/0358/31	DRN170716		30	1	0		0		0			
14	PCD REAMER D15.5XOAL85X2FXSHD16XNTC	DRR1051	PCD/17-18/0358/31	DRN170710		30	1	0		0		0			

Order Wise Pending Status Report

Pending Order Vs Process Status Report

SrNo	OA Number	OA Date	Party PO	PO Date	Batch No.	Our Item Code	Our Item Description	Qty	UOM	Rate	Total Amount	FG Qty	Invoice Qty	Balance Qty	ProcessStatus
1	GUN/17-18/0339/31	30/Nov/2017	D.C 207	30/Nov/2017	GUR170516	GD0445-17	D8.50	2	MM	200.00	400.00	2	2	0	Process Status
2	GUN/17-18/0340/31	01/Nov/2017	D.C-012/17	30/Nov/2017	GUT170521	GD0307-17	D8.00	4	MM	15000	3000	2	2	2	Process Status
Process Status															
Sr. No.	Process ID	Process Code	Description	User	Sequence No	Qty	UOM	Plan Qty	OK Qty	Rejected Qty	Balance Qty				
1	PS/1213/17-18	G-TUBE.S	TUBE STRAIGHTENING	G-HP	10	4	Nos	4	4	0	0				
2	PS/1213/17-18	G-PART	G-PARTING	G-TCG	20	4	Nos	4	4	0	0				
3	PS/1213/17-18	G-V SHAPE	V-SHAPE	G-TCG	30	4	Nos	4	4	0	0				
4	PS/1213/17-18	G-TIP.S	TIP SET	G-TCG	40	4	Nos	4	4	0	0				
5	PS/1213/17-18	G-BRAZ	BRAZING	OUTSOURCE	50	4	Nos	4	4	0	0				
6	PS/1213/17-18	G-DRILL	DRILLING	G-HD	60	4	Nos	4	4	0	0				
7	PS/1213/17-18	G-OD.GR	OD GRINDING	I-CY.GR	70	4	Nos	4	2	0	0				
8	PS/1213/17-18	G-CHIP.F	CHIP FACE	G-TCG	80	4	Nos	4	2	0	0				
9	PS/1213/17-18	G-FRONT POINT	FRONT POINT	G-TCG	90	4	Nos	4	2	0	0				
10	PS/1213/17-18	G-OD.L	OD LAND	G-TCG	100	4	Nos	4	2	0	0				
11	PS/1213/17-18	SB	SAND BLAST	I-SB	110	4	Nos	4	2	0	0				
12	PS/1213/17-18	G-RUNOUT	RUNOUT	G-HP	120	4	Nos	4	2	0	0				
3	GUN/17-18/0340/31	01/Nov/2017	D.C-012/17	30/Nov/2017	GUT170517	GD0192-16	D5.00	2	MM	2000.00	4000.00	0	0	2	Process Status

Work Centre Wise Pending Report

Improsys Technologies

A-29, Jai Ganesh Vision, A wing, Ground floor, Akurdi, Pune-411035,

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Fax:

Maharashtra

Email: info@improsys.in

India

Website: www.improsys.in



Work Center Wise Pending Work For DRILL

Sr. No.	Order No	Batch No.	Item Description	Process ID	Process Code	Description	Machine Name	Plan Qty	Balance Qty	UOM	Rate	Amount
1	PCD/17-18 /0414/31	DRN170824	PCD REAMER D3.915XOAL120X2FXSHD6XNTC	PCD/17-18 /0414/31DRR1092	HOLE	HOLE		2	1	Nos	0.00	0.00
2	PCD/17-18 /0414/31	DRN170824	PCD REAMER D3.915XOAL120X2FXSHD6XNTC	PCD/17-18 /0414/31DRR1092	HOLE	HOLE		2	1	Nos	0.00	0.00
3	PCD/17-18 /0426/31	DRN170845	PCD REAMER D4H8XOAL120X2FXSHD6XNTC	PCD/17-18 /0426/31DRR1097	HOLE	HOLE		1	1	Nos	0.00	0.00
4	PCD/17-18 /0426/31	DRN170844	PCD STEP REAMER D10F8XD26XD34H10XOAL140X4FXSHD20XTC	PCD/17-18 /0426/31DRS1093	HOLE	HOLE		1	1	Nos	0.00	0.00
5	PCD/17-18 /0452/31	DRN170919	PCD STEP REAMER D7XD10XOAL100X2FXSHD10XTC	PCD/17-18 /0452/31DRS0946	HOLE	HOLE		2	1	Nos	0.00	0.00
6	PCD/17-18 /0452/31	DRN170919	PCD STEP REAMER D7XD10XOAL100X2FXSHD10XTC	PCD/17-18 /0452/31DRS0946	HOLE	HOLE		2	1	Nos	0.00	0.00
7	PCD/17-18 /0459/31	DRN170955	PCD REAMER D7.88XOAL100X2FXSHD8XNTC	PCD/17-18 /0459/31DRR0615	HOLE	HOLE		2	2	Nos	0.00	0.00
8	PCD/17-18 /0499/31	DRN171034	PCD STEP REAMER D4XD9.15XD12.1X13XOAL100X2FXSHD14XNTC	PCD/17-18 /0499/31DRS1137	HOLE	HOLE		1	1	Nos	0.00	0.00
9	PCD/17-18 /0500/31	DRN171035	PCD STEP REAMER D9.15XD12.5XOAL80X2FXSHD12XNTC	PCD/17-18 /0500/31DRS0847	HOLE	HOLE		1	1	Nos	0.00	0.00
10	PCD/17-18 /0502/31	DRN171044	PCD REAMER D12P7XOAL110X2FXSHD12XTC	PCD/17-18 /0502/31DRR1135	HOLE	HOLE		2	2	Nos	0.00	0.00
11	PCD/17-18 /0504/31	DRN171046	PCD REAMER D14H7XOAL110X4FXSHD12XNTC	PCD/17-18 /0504/31DRR0376	HOLE	HOLE		2	2	Nos	0.00	0.00
12	PCD/17-18 /0540/31	DRN171107	PCD REAMER D4H8XOAL100X2FXSHD6XNTC	PCD/17-18 /0540/31DRR1151	HOLE	HOLE		1	1	Nos	0.00	0.00

Order Wise Completed Report

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Jai Ganesh Vision

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ORDER WISE COMPLETED WORK FOR ALL

Sr. No.	Order No	Item Description	Process ID	Process Code	Description	Machine Name	Plan Qty	UOM	OK Qty	Not OK Qty	Balance
1	PCD/18-19 /0282/31	PCD STEP DRILL D11.25XD13.5XD24XOAL100X2FXSHD20XNTC	PCD/18-19 /0282/31	DDS0405	POCKET CUTTING	TOOL & CUTTER GRINDER-2	4	Nos	1	0	3
2	PCD/18-19 /0282/31	PCD STEP DRILL D11.25XD13.5XD24XOAL100X2FXSHD20XNTC	PCD/18-19 /0282/31	DDS0405	BASE RELIVING & CHAMFER	TOOL & CUTTER GRINDER-2	4	Nos	1	1	2
3	PCD/18-19 /0294/31	PCD REAMER D10XD13XOAL75X2FX5HD12XTC	PCD/18-19 /0294/31	DRS0956	POCKET CUTTING	TOOL & CUTTER GRINDER-2	2	Nos	0	0	2
4	PCD/18-19 /0294/31	PCD REAMER D10XD13XOAL75X2FX5HD12XTC	PCD/18-19 /0294/31	DRS0956	BASE RELIVING & CHAMFER	TOOL & CUTTER GRINDER-2	2	Nos	0	0	2

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Machine Wise Completed Report

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MACHINE WISE COMPLETED WORK FOR TOOL & CUTTER GRINDER-2

Sr. No.	Order No	Item Description	Process ID	Process Code	Description	Machine Name	Plan Qty	UOM	OK Qty	Not OK Qty	Balance
1	PCD/18-19 /0282/31	PCD STEP DRILL D11.25XD13.5XD24XOAL100X2FXSHD20XNTC	PCD/18-19 /0282/31DDS0405	POCK	POCKET CUTTING	TOOL & CUTTER GRINDER-2	4	Nos	1	0	3
2	PCD/18-19 /0282/31	PCD STEP DRILL D11.25XD13.5XD24XOAL100X2FXSHD20XNTC	PCD/18-19 /0282/31DDS0405	RELIVING & CHAMFER	BASE RELIVING	TOOL & CUTTER GRINDER-2	4	Nos	1	1	2
3	PCD/18-19 /0294/31	PCD REAMER D10XD13XOAL75X2FXSHD12XTC	PCD/18-19 /0294/31DRS0956	POCK	POCKET CUTTING	TOOL & CUTTER GRINDER-2	2	Nos	0	0	2
4	PCD/18-19 /0294/31	PCD REAMER D10XD13XOAL75X2FXSHD12XTC	PCD/18-19 /0294/31DRS0956	RELIVING & CHAMFER	BASE RELIVING	TOOL & CUTTER GRINDER-2	2	Nos	0	0	2

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Shift wise Completed Report

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SHIFT WISE COMPLETED WORK FOR FIRST SHIFT

Sr. No.	Order No	Item Description	Process ID	Process Code	Description	Machine Name	Plan Qty	UOM	OK Qty	Not OK Qty	Balance
1	PCD/18-19 /0282/31	PCD STEP DRILL D11.25XD13.5XD24XOAL100X2FXSHD20XNTC	PCD/18-19 /0282/31	DDSD0405	POCK CUTTING	TOOL & CUTTER GRINDER-2	4	Nos	1	0	3
2	PCD/18-19 /0282/31	PCD STEP DRILL D11.25XD13.5XD24XOAL100X2FXSHD20XNTC	PCD/18-19 /0282/31	DDSD0405	RELIVING & CHAMFER	TOOL & CUTTER GRINDER-2	4	Nos	1	1	2
3	PCD/18-19 /0294/31	PCD REAMER D10XD13XOAL75X2FXSHD12XTC	PCD/18-19 /0294/31	DRS0956	POCK CUTTING	TOOL & CUTTER GRINDER-2	2	Nos	0	0	2
4	PCD/18-19 /0294/31	PCD REAMER D10XD13XOAL75X2FXSHD12XTC	PCD/18-19 /0294/31	DRS0956	RELIVING & CHAMFER	TOOL & CUTTER GRINDER-2	2	Nos	0	0	2

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Operator wise Completed Report

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OPERATOR WISE COMPLETED WORK FOR SUNIL

Sr. No.	Order No	Item Description	Process ID	Process Code	Description	Machine Name	Plan Qty	UOM	OK Qty	Not OK Qty	Balance
1	PCD/18-19 /0282/31	PCD STEP DRILL D11.25XD13.5XD24XOAL100X2FXSHD20XNTC	PCD/18-19 /0282/31DDS0405	POCK	POCKET CUTTING	TOOL & CUTTER GRINDER-2	4	Nos	1	0	3
2	PCD/18-19 /0282/31	PCD STEP DRILL D11.25XD13.5XD24XOAL100X2FXSHD20XNTC	PCD/18-19 /0282/31DDS0405	RELIVING & CHAMFER	BASE RELIVING	TOOL & CUTTER GRINDER-2	4	Nos	1	1	2
3	PCD/18-19 /0294/31	PCD REAMER D10XD13XOAL75X2FXSHD12XTC	PCD/18-19 /0294/31DRS0956	POCK	POCKET CUTTING	TOOL & CUTTER GRINDER-2	2	Nos	0	0	2
4	PCD/18-19 /0294/31	PCD REAMER D10XD13XOAL75X2FXSHD12XTC	PCD/18-19 /0294/31DRS0956	RELIVING & CHAMFER	BASE RELIVING	TOOL & CUTTER GRINDER-2	2	Nos	0	0	2

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Plan Vs Actual Report

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Resource	Item	February(2014)																							
		01	02	03	04	05	07	08	09	10	11	12	14	15	16	17	18	19	21	22	23	24			
DESIGN01	EE/730/00Top Pad assly												DESIGN												
PROGRAMMING	EE/730/00Top Pad assly											DESIGN		PROGRAMMING											
VMC	EE/730/00Top Pad assly												PROGRAMMING		SPECIAL TOOLING										
LATHE	EE/730/00Top Pad assly													SPECIAL TOOLING		CONVENTIONAL LATHE									
VMC	EE/730/00Top Pad assly															CONVENTIONAL LATHE									
GRINDING	EE/730/00Top Pad assly																CMC MACHINING								
OUTSOURCE	EE/730/00Top Pad assly																CMC MACHINING								
																		SURFACE GRINDING							
																			ELECTRONIC DISCHARGE MACHINING						

Work Center Utilization Report – as on Date

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Work Center Wise Utilization Report For The Date 13-Feb-2015

Sr No	Work Center ID	Work Center Name	Per Day Working (in Min)	Total Utilization (in Min)	Total Utilization (in Hr)	Utilization %
1	BSC	Band Saw Cutting	540	455	07:35:00	84.26
2	LAM	Lamination	540	230	03:50:00	42.59
3	PUNCH	Punching	540	270	04:30:00	50

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Machine Utilization Report – as on Date

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Machine Wise Utilization Report For The Date 13-Feb-2015


Sr No	Workcenter	Machine Name	Per Day Working (in Min)	Total Utilization (in Min)	Total Utilization (in Hr)	Utilization %
1	Band Saw Cutting	TACPL/PROD/BM-02	540	330	05:30:00	61.11
2	Band Saw Cutting	TACPL/PROD/BM-03	540	70	01:10:00	12.96
3	Band Saw Cutting	TACPL/PROD /ABM-04	540	55	00:55:00	10.19
4	Lamination	TACPL/PROD/LM-01	540	60	01:00:00	11.11
5	Lamination	TACPL/PROD/LM-02	540	60	01:00:00	11.11
6	Punching	TACPL/PROD/PM-01	540	35	00:35:00	6.48
7	Punching	TACPL/PROD/PM-02	540	125	02:05:00	23.15
8	Punching	TACPL/PROD/PM-07	540	50	00:50:00	9.26
9	Punching	TACPL/PROD/PM-10	540	60	01:00:00	11.11

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Machine Utilization Report

 MACHINE UTILIZATION REPORT FROM 01-JUL-2021 TO 03-JUL-2021																			
SRNO	COST CENTRE NO	VALUE STREAM	WORK-CENTER NO	WORK-CENTER NAME	AVL TIME	LEAVE HRS	ACTUAL AVL HRS	SETUP TIME	IDLE TIME	IDLE %	GNWTIME	GNW %	EFFECTIVE TIME	ET %	PER TIME	PT %	UTIL %	AVG PER HRS/MAN/DAY (8)	
							A	S	I	I/A	G	G/A	E=(A-I-G)	E/A	P	P/E	P/A	(P/A) * 8/100	
1	2111	MTC	0831	*CNC M/C - HWACHEON	24.0000	08.0000	16.0000	01.4397	09.5000	59.38	0	0	06.5000	40.62	06.5363	100.56	40.85	3.27	
2	2111	4	0837	*CNC LATHE - ACE LT 25	08.0000	0	08.0000	00.7286	00.7500	9.38	0	0	07.2500	90.62	04.0460	55.81	50.57	4.05	
3	2111	6	0838	*CNC LATHE - ACE LT 25	08.0000	0	08.0000	0	0	0	0	0	08.0000	100	03.2340	40.42	40.42	3.23	
4	2111	4	0840	*CNC SIMPLE TURN	45.0000	0	45.0000	03.8809	10.9167	24.26	04.0000	8.89	30.0833	66.85	16.3334	54.29	36.3	2.9	
5	2111	6	0841	*CNC SIMPLE TURN	22.5000	02.0000	20.5000	01.6374	02.9167	14.23	0	0	17.5833	85.77	05.4298	30.88	26.49	2.12	
6	2111	6	0844	*CNC LATHE - LL25T L10	08.0000	0	08.0000	00.5458	0	0	0	0	08.0000	100	02.9816	37.27	37.27	2.98	
7	2111	4	0845	*CNC LATHE - LL25T L5	08.0000	0	08.0000	00.5458	01.0000	12.5	01.0000	12.5	06.0000	75	03.2316	53.86	40.4	3.23	
8	2111	MTC	0955	*HMC DAEWOO	24.0000	19.0000	05.0000	01.2280	0	0	0	0	05.0000	100	05.1318	102.64	102.64	8.21	
9	2111	MTC	0956	*HMC 6300 DAEWOO	24.0000	16.0000	08.0000	02.4561	0	0	02.1667	27.08	05.8333	72.92	05.8889	100.95	73.61	5.89	
10	2111	MTC	0965	*VTC DAEWOO	40.0000	08.0000	32.0000	05.0775	07.0000	21.88	02.0833	6.51	22.9167	71.61	15.9254	69.49	49.77	3.98	
11	2111	MTC	0975	*VTC DAEWOO	32.0000	08.0000	24.0000	02.6376	0	0	0	0	24.0000	100	07.3512	30.63	30.63	2.45	
12	2101	8	1255	*CENTRE LATHE NH 26	06.5000	0	06.5000	00.4093	02.0000	30.77	0	0	04.5000	69.23	04.5080	100.18	69.35	5.55	
13	2105	6	2321	*MILLING M/C FN2U	08.0000	03.0000	05.0000	00.4250	0	0	0	0	05.0000	100	02.1717	43.43	43.43	3.47	
14	2105	4	2322	*MILLING M/C FN2U	08.0000	0	08.0000	00.4250	01.0000	12.5	01.0000	12.5	06.0000	75	01.0474	17.46	13.09	1.05	
15	2105	4	2323	*MILLING M/C FN2U	08.0000	0	08.0000	00.6977	01.0000	12.5	03.5000	43.75	03.5000	43.75	03.5000	100	43.75	3.5	


Cost Center Wise Utilization Report

				ACTUAL UTILIZATION SUMMARY COST CENTER WISE REPORT FROM 01-JUL-2021 TO 03-JUL-2021												
SRNO	CCNT	WC NO	WC NAME	PLANT AVL HRS	PLANNED HRS	LEAVE HRS	ACTUAL AVAILABLE HRS	MAINTENANCE HRS	IDLE HRS	DOWN TIME HRS	DEVELOPMENT HRS	GNWTIME	TOTAL GW HRS	NET AVL HRS	STD HRS	
				A	B	C	D= (B-C)	E	F	G= (E+F)	H	I	J=(H+I)	K= B-(G+J)	L	
1	2123	7617	*INDUCTION BRAZING M/C	45	16	0	16	03.58	0	03.58	0	0	0	12.41	1.03	
TOTAL				45	16	0	16	3.58	0	3.58	0	0	0	0.21	1.03	
1	2125	6855	*CIRCULAR TIG WELDING M/C.- 4	45	0	0	0	0	0	0	0	0	0	0	4.02	
TOTAL				45	0	0	0	0	0	0	0	0	0	0	0	4.02
1	2401	7834	*OIL FILLING MACHINE	45	0	0	0	0	0	0	0	0	0	0	0.25	
TOTAL				45	0	0	0	0	0	0	0	0	0	0	0.25	
1	2402	7422	*STATOR ASSLY PRESS (BEMCO 20)	45	13	0	13	0	0	0	0	0	0	13	1.3	
2	2402	7430	*RTR PACKETING PRESS-BEMCO20T	45	16	4	12	0	3.55	3.55	0	0	0	12.45	0.5	
3	2402	8302	*ROTOR ASSLY - 4	45	0	0	0	0	0	0	0	2	2	-2	1.5	
TOTAL				135	29	4	25	0	3.55	3.55	0	2	2	0.42	3.3	
GRAND TOTAL				270	45	4	41	3.58	3.55	7.13	0	2	2	0.63	8.6	

Work Centre Wise Leave Hours Report

		MIS LEAVE HOURS REPORT FROM 01-JUL-2021 - 03-JUL-2021							
SRNO	PLANT AVL CAPACITY	PLANNED CAPACITY	CC	WC NO	TICKET NO	SAP CODE	NAME	LEAVE HOURS	TOTAL
1	67.5000	24.0000	2111	0831	1160	2902325	RAVINDRA BALASAHEB WANI	08.0000	08.0000
2	67.5000	24.0000	2111	0837	1103	2902271	BALU POPATRAO PACHORE	0	0
3	67.5000	0	2111	0838	1103	2902271	BALU POPATRAO PACHORE	0	0
4	67.5000	67.5000	2111	0840	1150	2902316	BHAURAO SAYAJI SHINDE	0	0
					1172	2902337	PANDU NARHARI VAIDYA	0	
					1224	2902385	ASHOK BHIDAS PATIL	0	
5	67.5000	24.0000	2111	0841	1172	2902337	PANDU NARHARI VAIDYA	02.0000	02.0000
					1224	2902385	ASHOK BHIDAS PATIL	0	
6	67.5000	24.0000	2111	0844	1110	2902278	KAILAS SUDHAKAR THORAT	0	0
7	67.5000	0	2111	0845	1110	2902278	KAILAS SUDHAKAR THORAT	0	0
8	67.5000	24.0000	2111	0955	1079	2902251	SALIM SHAHAMAD MANIYAR	19.0000	19.0000
9	67.5000	24.0000	2111	0956	1102	2902270	SANJAY BANSI PACHORE	16.0000	16.0000
10	67.5000	24.0000	2111	0965	1108	2902276	SHARAD SHAMRAO MORE	08.0000	08.0000
					1189	2902353	YUNUS GULAB SHAIKH	0	
11	67.5000	24.0000	2111	0975	1108	2902276	SHARAD SHAMRAO MORE	0	08.0000
					1189	2902353	YUNUS GULAB SHAIKH	08.0000	
12	67.5000	24.0000	2101	1255	1229	2902390	KIRAN MADHUKAR GAWALI	0	0
13	67.5000	0	2105	2321	1016	2902200	DAGADU LAHANU SANAP	03.0000	03.0000
14	67.5000	48.0000	2105	2322	1016	2902200	DAGADU LAHANU SANAP	0	0
15	67.5000	24.0000	2105	2323	1006	2902191	SUNIL NARAYAN SALUNKE	0	0

Work Centre Wise Rework

 WORKCENTER WISE REWORK REPORT											
WORKCENTER WISE REWORK REPORT FROM-01-APR-2018 TO -31-MAY-2018											
OA TYPE	WORK CENTRE NO	WORK CENTRE DESCRIPTION	R/W SHOP (21)	REWORK FOUNDRY (22)	REWORK VENDOR (27)	R/W DRAWING (44)	ADD OPER. MACHINING (57)	WELDING REMOVAL (58)	RECTIFICATION (61)	ADDITIONAL OPERATION MANUAL (62)	TOTAL HOURS
ZKUN	884P	FINAL ASSEMBLY AFTER TESTING	00.00	00.00	15.67	00.00	00.00	00.00	94.00	00.00	109.67
ZKUN	703P	HYDROTEST	00.00	00.00	00.00	00.00	00.00	00.00	227.67	00.00	227.67
ZKUN	883P	PUMP ASSEMBLY	00.00	00.00	58.67	00.00	00.00	00.00	57.67	00.00	116.33
ZKUN	9283	S/C FIRST ASSEMBLY	00.00	00.00	46.00	00.00	00.00	00.00	23.17	00.00	69.17
ZKUN	9170	S/C PRESSURE TEST	00.00	00.00	00.00	00.00	00.00	00.00	03.33	00.00	03.33
ZKUN	880P	SUB-ASSEMBLIES	00.00	00.00	00.00	00.00	00.00	00.00	11.00	00.00	11.00

Work Centre Wise – Idle Time Report


WC Wise Idle Time Report From-01-Jul-2021 To 03-Jul-2021																									
WC Wise Idle Time Report From-01-Jul-2021 To 03-Jul-2021																									
SrNo	Value Stream	Work Centre No	Work Centre Description	Available Hours	200	201	202	203	206	207	208	209	211	212	213	214	215	216	217	218	219	220	Total Hours	Total %	No Operator
					No Load.	Bus Late	Maintenance.	No Power / No Air	Training.	Setup Disturbance.	Union Work	Miscellaneous.	No Load.	NL - Purchase (Mtrl OD/Not Avl)	NL - PPC (RC Delay)	NL - STORES (Delay Mtrl)	NL - QA (Mtrl not avl due to Quality prob)	NL - PMPS (BoM Error, system error)	"NL - SALES	NL - S/Cont Mtrl Shortages	NL - STORES (Wrong Mtrl)	NL - STORES (Short Mtrl)			
1	M/C	0837	*CNC LATHE - ACE LT 25	08.0000	0	0	0	00.7500	0	0	0	0	0	0	0	0	0	0	0	0	0	0	00.7500	09.38 %	0
2	M/C	0838	*CNC LATHE - ACE LT 25	08.0000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	00.00 %	0
3	M/C	0840	*CNC SIMPLE TURN	45.0000	0	0	09.5000	00.4167	0	0	0	01.0000	0	0	0	0	0	0	0	0	0	0	10.9167	24.26 %	0
4	M/C	0841	*CNC SIMPLE TURN	22.5000	0	0	02.9167	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	02.9167	12.96 %	02.0000
5	M/C	0844	*CNC LATHE - LL25T L10	08.0000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	00.00 %	0
Sum				91.5000	0	0	12.4167	01.1667	0	0	0	01.0000	0	0	0	0	0	0	0	0	0	0	14.5833	15.94%	02.0000
Total				91.5000	0	0	12.4167	01.1667	0	0	0	01.0000	0	0	0	0	0	0	0	0	0	0	14.5833	15.94%	02.0000

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Work Centre Wise – Idle Time Report

improsys improvement in systems		WC Value Stream Wise Idle Time Summary Report From-01-Jul-2021 To 03-Jul-2021																				
SrNo	Value Stream	200	201	202	203	206	207	208	209	211	212	213	214	215	216	217	218	219	220	Total Hours	204	
		No Load.	Bus Late	Maintenance.	No Power / No Air	Training.	Setup Disturbance.	Union Work	Miscellaneous.	No Load.	NL - Purchase (Mtrl OD/Not Avl)	NL - PPC (RC Delay)	NL - STORES (Delay Mtrl)	NL - QA (Mtrl not avl due to Quality prob)	NL - PHPS (BoM Error, system error)	"NL - SALES	NL - S/Cont Mtrl Shortages	NL - STORES (Wrong Mtrl)	NL - STORES (Short Mtrl)		No Operator.	
1	-	0	0	28.6000	01.2500	06.0000	0	0	16.7500	0	0	03.5500	03.2500	0	0	0	0	0	0	0	59.4000	61.0000
2	8	0	0	02.0000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	02.0000	0
3	M/C	0	0	12.4167	01.1667	0	0	0	01.0000	0	0	0	0	0	0	0	0	0	0	0	14.5833	02.0000
4	M/C1	0	0	01.0000	0	0	0	0	01.0000	0	0	0	01.0000	0	0	0	0	0	0	0	03.0000	03.0000
5	MTC	0	0	12.5000	00.5000	0	0	0	01.5000	0	0	0	02.0000	0	0	0	0	0	0	0	16.5000	59.0000
Total		0	0	56.5167	02.9167	06.0000	0	0	20.2500	0	0	03.5500	06.2500	0	0	0	0	0	0	0	95.4833	125.0000

Work Centre Wise – General Work Time Report

				WC Wise General Work Time Report From-01-Jul-2021 To 03-Jul-2021																	
WC Wise General Work Time Report From-01-Jul-2021 To 03-Jul-2021																					
SrNo	Value Stream	Work Centre No	Work Centre Description	Available Hours	121	122	125	126	127	128	129	130	131	132	135	136	138	140	Total Hours	Total %	
					Rework	TPM Activities	Development work	Training	Vendor Rework	Inspection Work	Miscellaneous	Stripping, Desmental	Inventory	Tooling work	Material handling	Job Cleaning	MTC Job Clean & Paint	Call back consignment			
1	M/C	0837	*CNC LATHE - ACE LT 25	08.0000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	00.00%
2	M/C	0838	*CNC LATHE - ACE LT 25	08.0000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	00.00%
3	M/C	0840	*CNC SIMPLE TURN	45.0000	0	0	02.0000	0	01.0000	0	01.0000	0	0	0	0	0	0	0	0	04.0000	08.89%
4	M/C	0841	*CNC SIMPLE TURN	22.5000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	00.00%
5	M/C	0844	*CNC LATHE - LL25T L10	08.0000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	00.00%
Sum				91.5000	0	0	02.0000	0	01.0000	0	01.0000	0	0	0	0	0	0	0	0	04.0000	04.37%
Total				91.5000	0	0	02.0000	0	01.0000	0	01.0000	0	0	0	0	0	0	0	0	04.0000	04.37%


(ERP 2017- www.improsys.in)

Work Centre Wise – General Work Time Report

		121	122	125	126	127	128	129	130	131	132	135	136	138	140	
SrNo	Value Stream	Rework	TPM Activities	Development work	Training	Vendor Rework	Inspection Work	Miscellaneous	Stripping, Desmental	Inventory	Tooling work	Material handling	Job Cleaning	MTC Job Clean & Paint	Call back consignment	Total Hours
1	-	14.1333	0	03.0000	0	01.9333	12.0000	0	0	0	05.6667	09.1667	0	0	0	45.9000
2	8	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
3	M/C	0	0	02.0000	0	01.0000	0	01.0000	0	0	0	0	0	0	0	04.0000
4	M/C1	0	0	02.5000	01.0000	0	0	01.0000	01.0000	0	0	0	0	0	0	05.5000
5	MTC	02.1667	0	02.0833	0	0	0	0	0	0	0	0	0	0	0	04.2500
Total		16.3000	0	09.5833	01.0000	02.9333	12.0000	02.0000	01.0000	0	05.6667	09.1667	0	0	0	59.6500

(ERP 2017- www.improsys.in)

Work Centre Wise – Additional Work Time Report

				WC Wise Additional Time Report From-01-Jul-2021 To 03-Jul-2021										
WC Wise Additional Time Report From-01-Jul-2021 To 03-Jul-2021														
SrNo	Value Stream	Work Centre No	Work Centre Description	Available Hours	351 Additional Standard Time	352 Additional Setup Time	354 Extra / hard material	356 Machine condition not OK	358 Loading- Unloading	365 Substitute Setup Time	366 Substitute Standard Time	Total Hours	Total %	368 Most Time
1	M/C	0837	*CNC LATHE - ACE LT 25	08.0000	0	0	0	0	0	0	0	0	00.00 %	00.0833
2	M/C	0838	*CNC LATHE - ACE LT 25	08.0000	0	0	0	0	0	0	0	0	00.00 %	0
3	M/C	0840	*CNC SIMPLE TURN	45.0000	00.5000	00.3333	0	0	0	0	0	00.8333	01.85 %	00.4000
4	M/C	0841	*CNC SIMPLE TURN	22.5000	01.0000	0	0	0	0	0	0	01.0000	04.44 %	0
5	M/C	0844	*CNC LATHE - LL25T L10	08.0000	0	0	0	0	0	0	0	0	00.00 %	00.0833
Sum				91.5000	01.5000	00.3333	0	0	0	0	0	01.8333	02.00%	00.5667
Total				91.5000	01.5000	00.3333	0	0	0	0	0	01.8333	02.00%	00.5667


(ERP 2017- www.improsys.in)

Work Centre Wise – Additional Work Time Report

SrNo		351		352		354		356		358		365		366		368	
		Value Stream	Additional Standard Time	Additional Setup Time	Extra / hard material	Machine condition not OK	Loading-Unloading	Substitute Setup Time	Substitute Standard Time	Total Hours	Most Time						
1	-	05.3333	03.4112	0	0	0	0	0	0	0	0	0	08.7445	03.0833			
2	8	01.1667	0	0	0	0	0	0	0	0	0	0	01.1667	00.0667			
3	M/C	01.5000	00.3333	0	0	0	0	0	0	0	0	0	01.8333	00.5667			
4	M/C1	01.3333	0	0	0	0	0	0	00.2727	0	0	0	01.6060	00.1667			
5	MTC	00.7500	0	0	0	0	0	0	0	0	0	0	00.7500	00.6667			
Total		10.0833	03.7445	0	0	0	0	0	00.2727	0	0	0	14.1005	04.5500			

(ERP 2017- www.improsys.in)

Machine Wise Efficiency Report


		All Machine Wise Efficiency Report							
All Machine wise Efficiency Report From -2018/04/01 To -2018/04/10									
Sr.No	Date	Machines							
		S/C Balancing	Hydrotest	Dynamic bal. SCH.H40U	Sub-assemblies	Final Inspection	S/C first assembly	Pump Assembly	Final assembly after testing
1	02-Apr-2018	00.00	00.00	00.00	33.33	00.00	00.00	16.67	04.90
2	03-Apr-2018	00.00	50.00	00.00	00.00	00.00	00.00	16.67	08.81
3	04-Apr-2018	00.00	08.42	00.00	00.00	00.00	00.00	00.00	12.10
4	05-Apr-2018	00.00	00.00	00.00	00.00	00.00	00.00	00.00	12.50
5	06-Apr-2018	00.00	00.00	00.00	25.00	00.00	19.44	50.00	02.15
6	07-Apr-2018	00.00	00.00	47.78	04.17	00.00	00.00	00.00	06.42
7	09-Apr-2018	00.00	16.67	00.00	06.67	00.00	00.00	01.04	00.00
8	10-Apr-2018	00.00	00.00	00.00	00.00	00.00	00.00	13.54	09.38
<small>(ERP 2012 - www.improsys.in)</small>									

Machine Wise OEE Report

improsys improvement in systems		OEE Report From-01-Jul-2021 To 03-Jul-2021											
OEE Report From-01-Jul-2021 To 03-Jul-2021													
SrNo	Work Centre No	WC Description	Available Time	Unsheduled Time		Available Production Time	Availability Ratio (A)	Std Hrs Produced	Development (Code 125)	Productivity (P)	Rework Hrs (Code 121 & 127)	Quality Ratio (Q)	OEE
				Leave Hrs	Idle Hrs								
			a	b	c	d = a-b-c	e = d/a	f	g	h = (f+g)/d	j	k = (d-j)/d	l = e*h*k
1	0831	*CNC M/C - HWACHEON	24.0000	08.0000	09.5000	06.5000	00.2708	06.5363	0	01.0056	0	01.0000	27.2347
2	0955	*HMC DAEWOO	24.0000	19.0000	0	05.0000	00.2083	05.1318	0	01.0264	0	01.0000	21.3827
3	0956	*HMC 6300 DAEWOO	24.0000	16.0000	0	08.0000	00.3333	05.8888	0	00.7361	02.1667	00.7292	17.8915
4	0965	*VTC DAEWOO	40.0000	08.0000	07.0000	25.0000	00.6250	15.9254	02.0833	00.7203	0	01.0000	45.0218
5	0975	*VTC DAEWOO	32.0000	08.0000	0	24.0000	00.7500	07.3512	0	00.3063	0	01.0000	22.9723
6	7025	*PRESSURE TESTING	24.0000	32.0000	06.0000	0	-00.5833	10.1747	0	-00.7268	0	01.0000	42.3944
7	7031	*AIR LEAK TESTING M/C	16.0000	06.0000	02.2500	07.7500	00.4844	04.5548	0	00.5877	0	01.0000	28.4678
Total			184.0000	97.0000	24.7500	76.2500	00.4144	55.5630	02.0833	00.7560	02.1667	00.9716	00.3044


(ERP 2017- www.improsys.in)

Operator - Time Booking History

		Sheet No : WPD/010721/2902191				Date : 01-Jul-2021							
		SAP Code : 2902191				Ticket No : 1006							
		Operator Name : SUNIL NARAYAN SALUNKE				Available Time : 480							
		Shift : First Shift											
Booking Details:													
Sr No	Prod. Order No	Material Code	Material Desc	Oper. No	Oper. Name	Work center	ConfirmationNo	StdSetupTime	StdOperationTime	Ok Qty	Not Ok Qty	Set Up Time	Oper. Time
1	001203315910	IN615166	PUMP SHAFT CORA 100 3C/45	600	MILL HEXAGON	2323	0181473097	25.502	2.292	0	0	0	0
2	001203315910	IN615166	PUMP SHAFT CORA 100 3C/45	600	MILL HEXAGON	2323	0181473097	25.502	2.292	5	0	25.502	11.46
3	001203315911	IN616366	PUMP SHAFT CORA 100 3CH-16	600	MILL HEXAGON	2323	0181473132	25.502	2.292	40	0	0	91.68
Total Time												25.502	103.14
Total Time (A)												128.642	
General Work Time / Idle Time / Additional Time :													
Sr No	Workcenter	Stoppage Reason	Reason Code	Reason Remark	Minutes								
1	2323	Most Time	368	Most Time	5								
2	2323	Training	126	Training	60								
3	2323	Miscellaneous.	209	Miscellaneous.	60								
4	2323	Additional Standard Time	351	Additional Standard Time	60								
5	2323	Substitute Setup Time	365	Substitute Setup Time	16.36								
6	2323	Development work	125	Development work	150								
Total Time (B)					351.36								
Total Time (A + B)					480.002								


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Periodic Operator Performance Report

 Operators Performance Report From 01-Jul-2021 To 03-Jul-2021																							
Dfft-Grp : 31																							
Ticket No	SAP Code	Date	Sft	Sheet	Grp	WCNo	AvlTime	ATCorr	Ref-No	Qty	Actual PerPC Time	Actual SetUp Time	Idle Time	Id Cd	GenW Time	GW Cd	Add Time	Add Cd	Aggper Time	Perfm Time	Net-Avl	Eff	
1004	2902189	01-Jul-2021	First Shift	WPD/010721/2902189	31	8302	480	0	0181265849	15	4.91	8.19			120	121	5	368	86.87	86.87			
1004	2902189	01-Jul-2021	First Shift	WPD/010721/2902189	31	7617	480	0	0181265854	15	3.58	8.19	215	202					61.84	61.84			
Date/Shift Total							480	0				16.37	215		120		5		148.71	148.71	145	102.56	
#TotMin							480	0				StdA=148.71 StdB=271.78	16.37	215		120		5		148.71	148.71	145	
	2902189	KARBHARI BALKRISHNA DEOKAR				#Hrs	08.0000	0				StdA=02.4785 StdB=04.5296	00.2729	03.5833		02.0000		00.0833			02.4785	02.4167	102.56
Total Available Time (Hrs) = 08.0000 Total ATCorr Time (Hrs) = 0 Total Gen-Work Time (Hrs) = 02.0000 Total Idle Time (Hrs) = 03.5833 Total Net-Avl Time (Hrs) = 02.4167 Total Standard Time (Hrs) = 02.4785 Total Average Entry Time (Hrs) = 0 Total Performance-A Time (Hrs) = 02.4785 Total G/W oth.ReworkTime (Hrs) = 0 Total Performance-B Time (Hrs) = 02.4785																							

(ERP 2017- www.improsys.in)

Daily Operator Wise Efficiency Report

 Daily Operator Wise Efficiency Report						
Daily Operator Wise Efficiency Report All From - 01-06-21 To 01-06-21						
Date	Operator	Avl Time (a)	Actual Time	Standard Time	Efficiency	View Detail
01-Jun-2021	A_AKASH D. BHINGARE	480	1200	384	32	View Details
01-Jun-2021	A_AKSHAY MOHITE	480	920	888	96.52	View Details
01-Jun-2021	A_PRAVIN PATIL	480	1200	384	32	View Details
01-Jun-2021	A_VISHAL GAVHANE	480	580	100	17.24	View Details
01-Jun-2021	Dummy Operator	480	920	888	96.52	View Details
01-Jun-2021	M_Anil Tukaram Mule	480	504	335	66.47	View Details
01-Jun-2021	M_Chitesh Dohale	480	1383	1065	77.01	View Details
01-Jun-2021	M_Ganesh Mante	480	2674	754	28.2	View Details
01-Jun-2021	M_Nilesh Adsul	480	3329	1409	42.33	View Details
01-Jun-2021	M_Nitin Bhujang Tagad	480	995	1004	100.9	View Details
01-Jun-2021	M_Samir Prakash Warghane	480	200	60	30	View Details
01-Jun-2021	M_Sanket Kulkarni	480	1055	286	27.11	View Details

Periodic Operator Wise Efficiency Report

PERIODIC OPERATOR EFFICIENCY REPORT FROM 01-JUL-2021 TO 01-JUL-2021													
TICKET NO	SAP CODE	NAME	GRP	AVAILABLE TIME	LEAVE HOURS	ACTUAL AVLTIME	IDLTIME	GNWTIME	EFFTIME	STDTIME-A	EFFICIENCY	STDTIME-B	GW
				HRS	HRS	HRS	HRS	HRS	HRS	HRS	HRS	%	HRS
						A	B	C	D = A-(B+C)	E	F = E/D*100	G = ((H*F)/100)+E	H = (C - GW CODE 121)
1039	2902221	CHHAGAN VISHNU GAIKWAD	36	08.0000	0	08.0000	02.0000	0	06.0000	05.8692	97.8200	5.8692	0
1045	2902227	JANARDHAN SUKHDEO BHOPALE	36	08.0000	0	08.0000	02.0000	0	06.0000	05.8692	97.8200	5.8692	0
1059	2902237	PAVAN HANUMANT KHANDEKAR	36	08.0000	0	08.0000	01.2500	01.0000	05.7500	05.8136	101.1061	5.8136	0
1063	2902240	BANDU KASHINATH AROTE	36	08.0000	0	08.0000	02.0000	0	06.0000	05.8692	97.8200	5.8692	0
1092	2902260	SHARAD EKNATH SONAWANE	36	08.0000	0	08.0000	02.0000	0	06.0000	05.8692	97.8200	5.8692	0
1099	2902267	VIJAY ASHOKRAO DESHMUKH	36	08.0000	0	08.0000	01.2500	01.0000	05.7500	05.8136	101.1061	5.8136	0
1198	2902362	BHAUSAHEB SAHADU PAWAR	36	08.0000	0	08.0000	01.0000	02.1667	04.8333	04.8727	100.8152	5.8809	1
1199	2902363	YOGESH HARI UDAR	36	08.0000	0	08.0000	01.0000	02.1667	04.8333	04.8727	100.8152	5.8809	1
TOTAL				64.0000	00.0000	64.0000	12.5000	06.3334	45.1666	44.8494	99.2977	46.8657	02.0000

(ERP 2017- WWW.IMPROSYS.IN)

Yearly Operator Efficiency

YEARLY OPERATOR EFFICIENCY REPORT - 2021																
SR.NO.	TICKET NO	SAP CODE	NAME	JAN-2021	FEB-2021	MAR-2021	APR-2021	MAY-2021	JUN-2021	JUL-2021	AUG-2021	SEP-2021	OCT-2021	NOV-2021	DEC-2021	AVG. EFFI. %
1	1005	2902190	KAILAS BHIMRAO LOHAR	0	0	0	0	0	0	0	70.3219	18.7500	0	0	0	44.5359
2	1007	2902192	RAMA VITTHAL BADGUJAR	0	0	0	0	0	0	100.3514	36.6807	0	99.8264	0	0	81.5565
3	1009	2902194	DNYANESHWAR MADHAVRAO SAVKAR	0	0	0	0	0	0	0	02.6338	0	0	0	0	02.6338
4	1010	2902195	SANJAY BHIMAJI PANSARE	0	0	0	0	0	0	0	02.9400	0	0	0	0	02.9400
5	1014	2902198	SUNIL GANPAT KAPDANE	0	0	0	0	0	0	0	0	0	102.1625	0	0	102.1625
6	1040	2902222	SOMNATH PUNDLIK DAWALE	0	0	0	0	0	0	100.5273	0	0	101.5387	0	0	100.9847
7	1065	2902241	SOMNATH BHASKAR GADAKH	0	0	0	0	0	0	0	0	0	100.6682	0	0	100.6682
8	1097	2902265	HARI SHIVARM SANAP	0	0	0	0	0	0	0	0	101.3163	0	0	0	101.3163
9	1107	2902275	ANNASAHEB SHANTARAM THORMISE	0	0	0	0	0	0	0	0	01.0413	0	0	0	01.0413
10	1161	2902326	RAJENDRA VISHAWANATH SONAWANE	0	0	0	0	0	0	100.3514	0	0	99.8264	0	0	99.9521
11	1186	2902350	ANNASAHEB LAHANU SHEVKAR	0	0	0	0	0	0	0	0	0	127.1517	0	0	127.1517
12	1197	2902361	BHAGWANT KERU PAWAR	0	0	0	0	0	0	0	0	109.4480	101.6887	0	0	102.8763
13	1201	2902365	SURESH HIRALAL JAPSARE	0	0	0	0	0	0	0	0	78.1675	0	0	0	78.1675
14	1204	2902368	NISHANT BHAIIDAS GAVALI	0	0	0	0	0	0	0	0	99.8950	98.4234	0	0	99.0292
15	1208	2902372	BALU PUNJAJI PANSARE	0	0	0	0	0	0	0	0	0	100.9888	0	0	100.9888
16	1211	2902375	RAJENDRA TUKARAM AVHAD	0	0	0	0	0	0	0	0	0	98.4234	0	0	98.4234
17	1215	2902379	BHIMRAJ POPAT JADHAV	0	0	0	0	0	0	0	0	0	102.7909	0	0	102.7909

Daily Production Booking

Improsys Technologies

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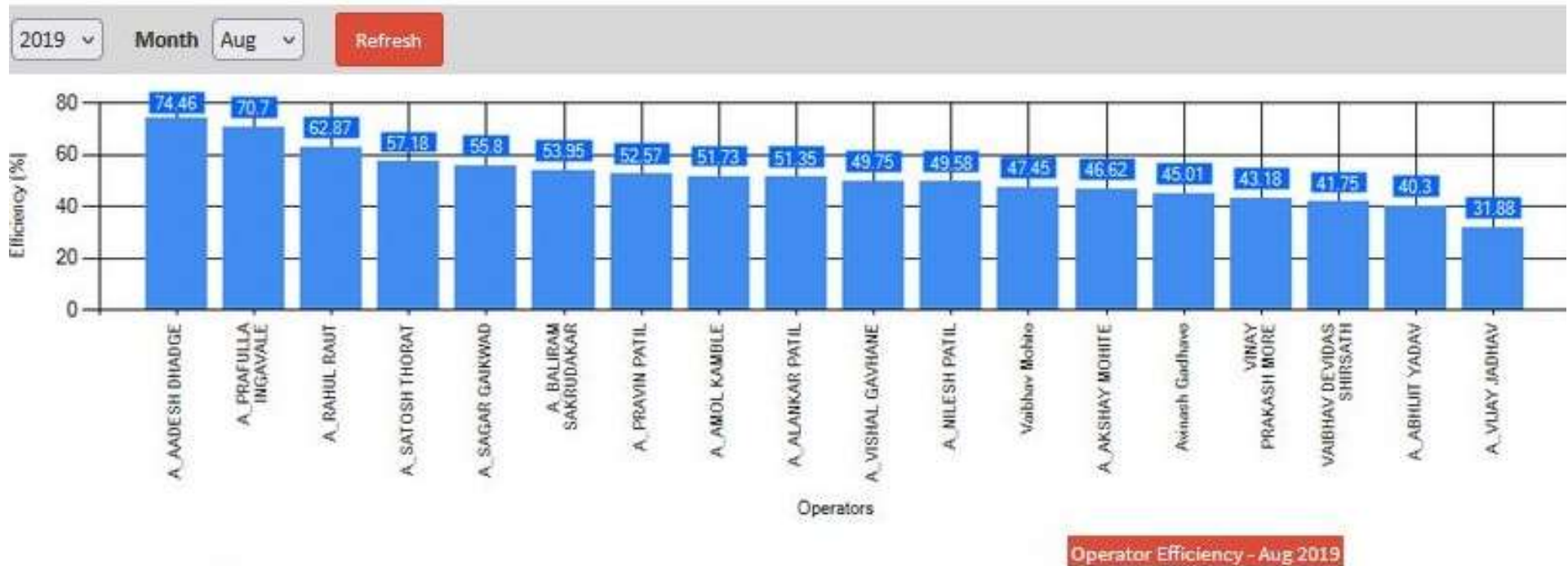
Production Booking Report

Sr	Sales OA No	OA Type	Production OA No	Order Line No	Material Code	Item Description	Confirmation No	Oper. No	Operation Desc.	Plan Qty	Std. Set Up Time in Min	Std. Operation Time in Min	Wage Group	OK Qty	Not OK Qty	Balance Qty	Actual Set Up Time in Min	Actual Operation Time in Min	(Actual - Standard) Time	WorkCenter	Operator	Shift	Date	Sheet No
1											0	0	1				0	0	0	S84P	Baliram Sakrudakar	First Shift	02-Apr-2018	0418/00008
2	9973574285	ZKUN	001201181773	000200	IN237170	PUMP-CHTC 4/07 CL300/1500RFHS.0DWR+P+A+	0151645630	8580	ASSEMBLY OF SEAL CASING	1	0	95	2	0	0	1	0	140	-50	S83P	Nilesh Patil	First Shift	02-Apr-2018	0418/00013
3	9973574285	ZKUN	001201181773	000200	IN237170	PUMP-CHTC 4/07 CL300/1500RFHS.0DWR+P+A+	0151645760	8605	SHIFT PUMP TO TESTFIELD AREA & UNLOAD	1	0	37	1	0	0	1	0	50	13	S83P	Nilesh Patil	First Shift	02-Apr-2018	0418/00013
4	9973574285	ZKUN	001201181773	000200	IN237170	PUMP-CHTC 4/07 CL300/1500RFHS.0DWR+P+A+	0151645638	8590	ASSEMBLE	1	0	54	2	0	0	1	0	70	-38	S83P	Nilesh Patil	First Shift	02-Apr-2018	0418/00013
5	9973574285	ZKUN	001201181773	000200	IN237170	PUMP-CHTC 4/07 CL300/1500RFHS.0DWR+P+A+	0151645638	8590	ASSEMBLE	1	0	54	2	1	0	0	0	70	-38	S83P	Aadesh Dhadge	First Shift	02-Apr-2018	0418/00014
6	9973574285	ZKUN	001201181773	000200	IN237170	PUMP-CHTC 4/07 CL300/1500RFHS.0DWR+P+A+	0151645760	8605	SHIFT PUMP TO TESTFIELD AREA & UNLOAD	1	0	37	1	1	0	0	0	50	13	S83P	Aadesh Dhadge	First Shift	02-Apr-2018	0418/00014
7	9973574285	ZKUN	001201181773	000200	IN237170	PUMP-CHTC 4/07 CL300/1500RFHS.0DWR+P+A+	0151645630	8580	ASSEMBLY OF SEAL CASING	1	0	95	2	1	0	0	0	140	-50	S83P	Aadesh Dhadge	First Shift	02-Apr-2018	0418/00014
8											0	0	1				0	0	0	S84P		First Shift	02-Apr-2018	0418/00017
9	9973574285	ZKUN	001201181770	000100	IN237170	PUMP-CHTC 4/07 CL300/1500RFHS.0DWR+P+A+	0151645435	8880	DISHANTLE SHOT BLAST SUB-ASSLY	1	0	70	1	0	0	1	0	100	30	S84P	Alankar patil	Second Shift	02-Apr-2018	0418/00019
10	9973574285	ZKUN	001201181770	000100	IN237170	PUMP-CHTC 4/07 CL300/1500RFHS.0DWR+P+A+	0151645440	9025	CLEANING AFTER SHOT BLASTING	1	0	107	1	0	0	1	0	70	-37	S84P	Alankar patil	Second Shift	02-Apr-2018	0418/00019

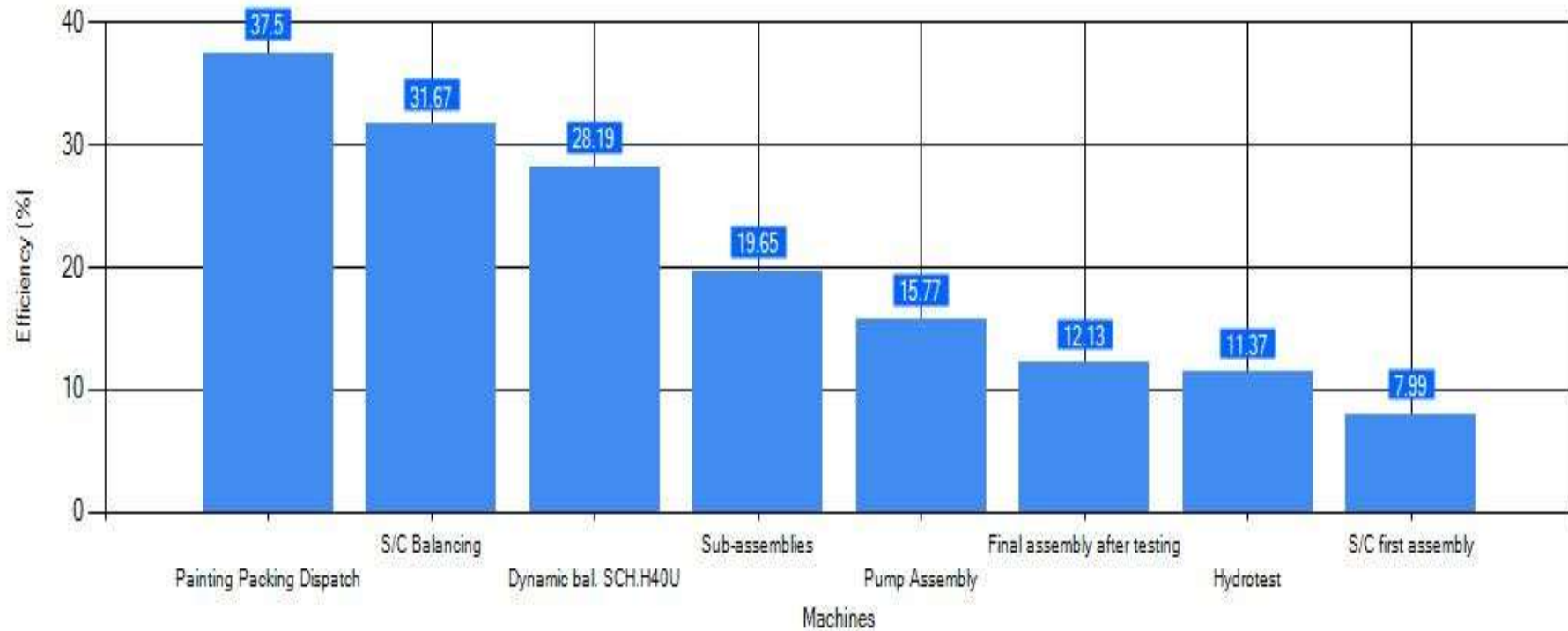
Production Order wise time Booking Report

		PRODUCTION BOOKING SHEET							
PRODUCTION ORDER NO.		001201259824			PRODUCTION ORDER DATE		09/APR/2018		
MATERIAL CODE		IN232714			SALES ORDER NO :		9973671325		
MATERIAL DESC		ROTOR CL150/1500H5.0DWR-HGBC3/11+P+A+			ORDER QTY		1		
BOOKING DETAILS									
OPER. NO.	OPERATION	WORKCENTER	CONFIRMATION NO	WAGE GROUP	STD. SETTING TIME	STD. OPERATION TIME	ACT. SETTING TIME	ACT. OPERATION TIME	(ACTUAL TIME - STD TIME)
7500	TRIM IMPELLER AS PER IN 10034D	S/C C. LATHE	0152725429	1	23.00	21.00	00.00	00.00	-44.00
7505	DEBURRING AFTER TRIMMING	S/C DEBURRING	0152725435	1	00.00	15.00	00.00	00.00	-15.00
7508	QUALITY CHECK FOR EXTERNAL OPERATION	Q.A INCOMING MTRL INSPECTION	0152725437	1	00.00	00.00	00.00	00.00	00.00
7600	BALANCE IMPELLER - QN 10436	S/C BALANCING	0152725438	1	30.00	279.00	00.00	1620.00	1311.00
7695	QUALITY CHECK FOR EXTERNAL OPERATION	Q.A INCOMING MTRL INSPECTION	0152725440	1	00.00	00.00	00.00	00.00	00.00
7700	FITTING OF ALL KEYS	SUB-ASSEMBLIES	0152725441	1	00.00	26.00	00.00	90.00	64.00
7800	ASSEMBLE ROTOR	SUB-ASSEMBLIES	0152725443	1	00.00	45.00	00.00	00.00	-45.00
7850	SHIFT ROTOR TO BALANCING AREA	SUB-ASSEMBLIES	0152725450	1	00.00	15.00	00.00	00.00	-15.00
7900	MEASURE RUNOUT & RECORD	DYNAMIC BAL. SCH.H40U	0152725453	1	00.00	23.00	00.00	00.00	-23.00
8000	DYNAMIC BAL OF ROTOR -QN 10436	DYNAMIC BAL. SCH.H40U	0152725456	1	17.00	71.00	00.00	00.00	-88.00
8950	FINAL INSP & TRANSFER TO STORE	FINAL INSPECTION	0152725458	1	00.00	00.00	00.00	00.00	00.00
TOTAL					70.00	495.00	00.00	1710.00	1145.00

Operator Efficiency – Graph

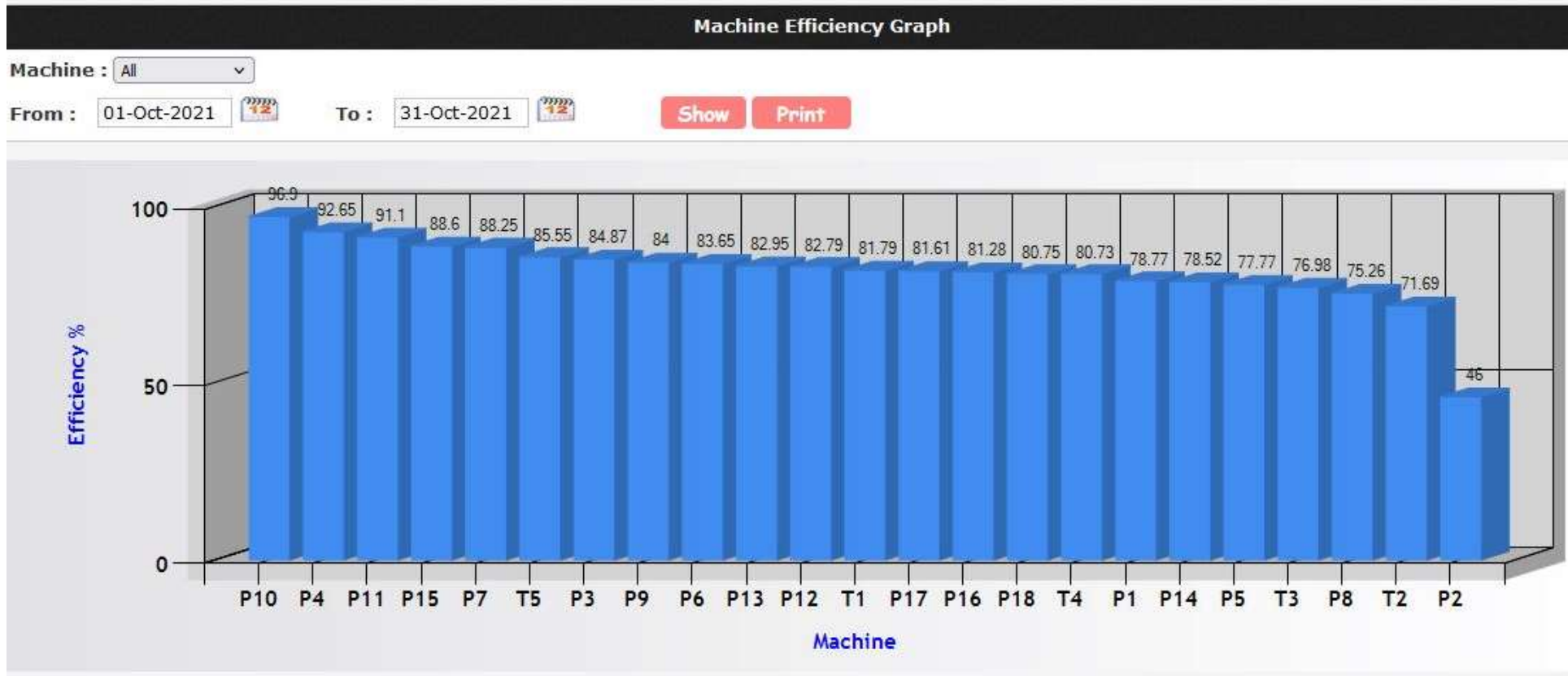


Machine Efficiency – Graph

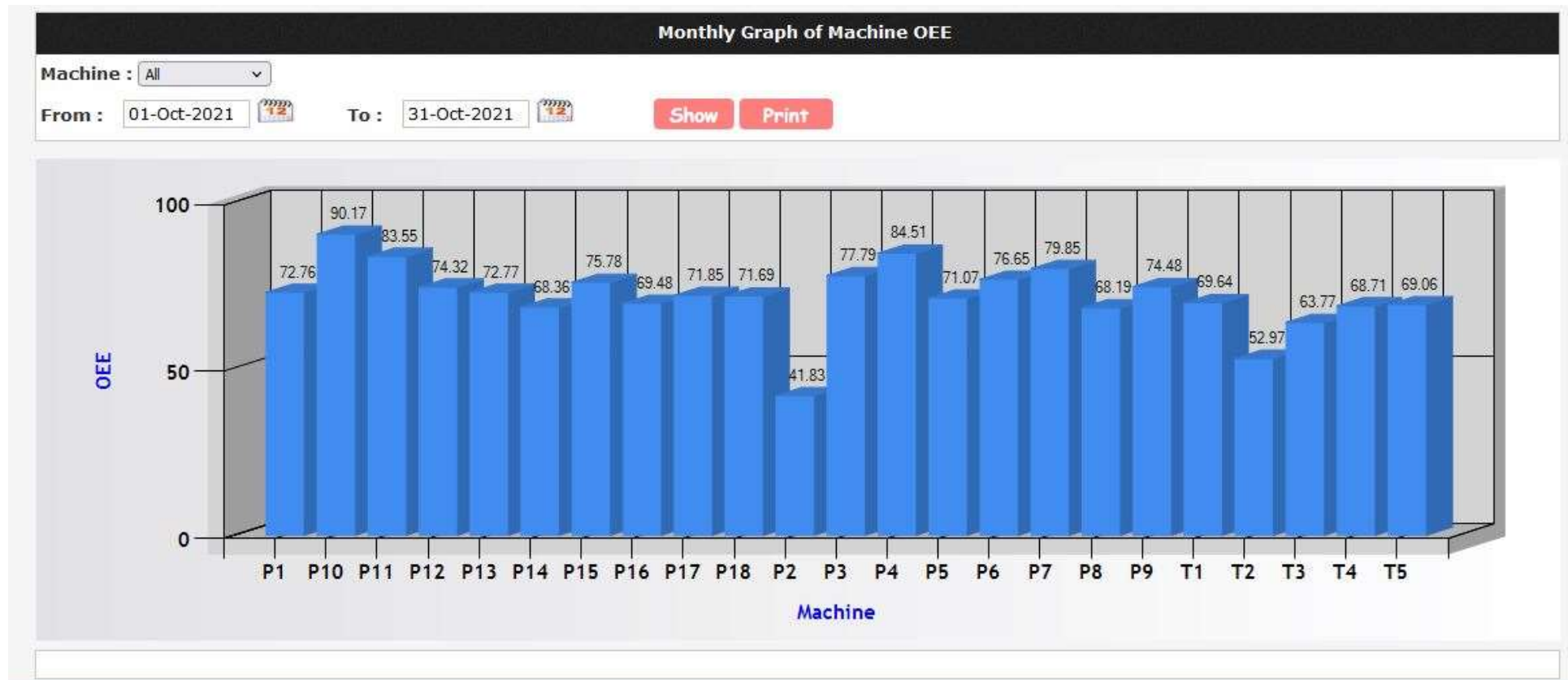


Machine Efficiency - Apr 2018

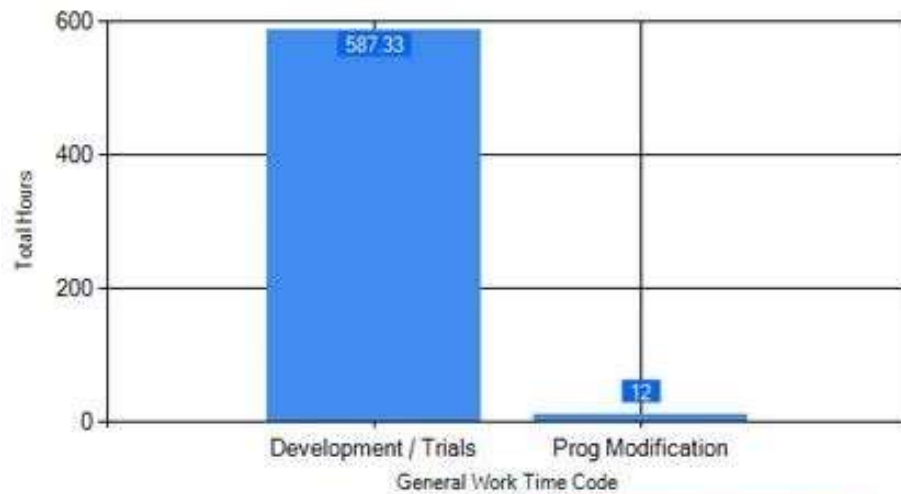
Machine Efficiency – Graph



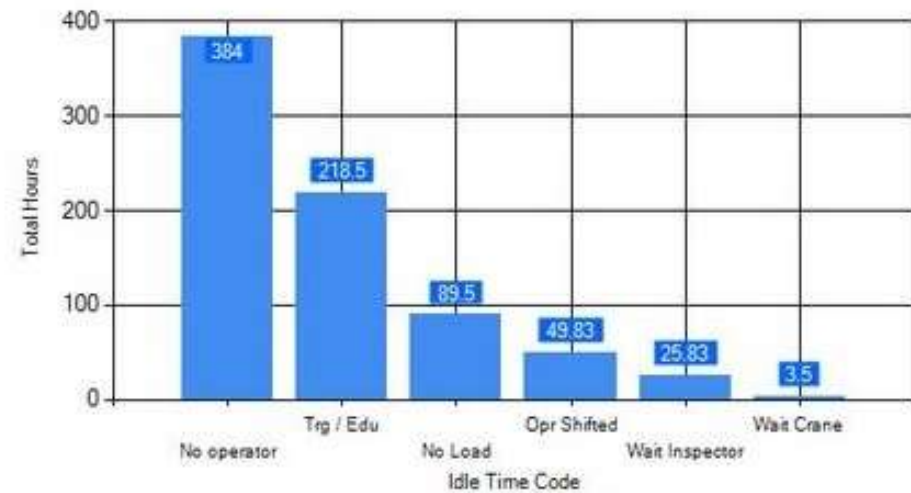
OEE - Graph



Loss Reason - Graph



General Work Time - Aug 2019



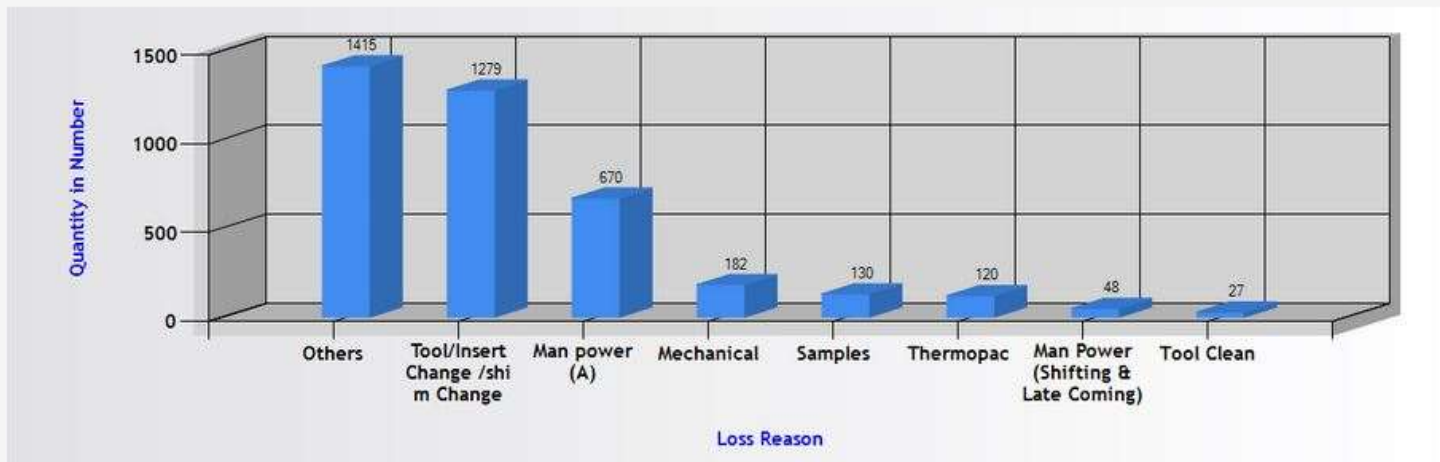
Idle Time - Aug 2019

Loss Reason - Graph

Loss Reason Wise Graph

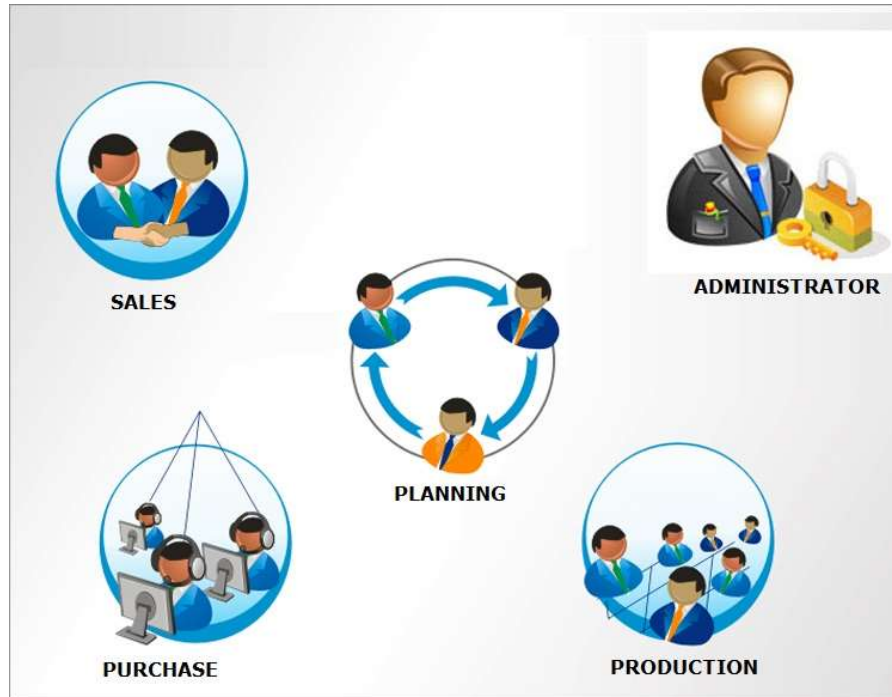
Machine : Shift : Compound : Item :

From : To :



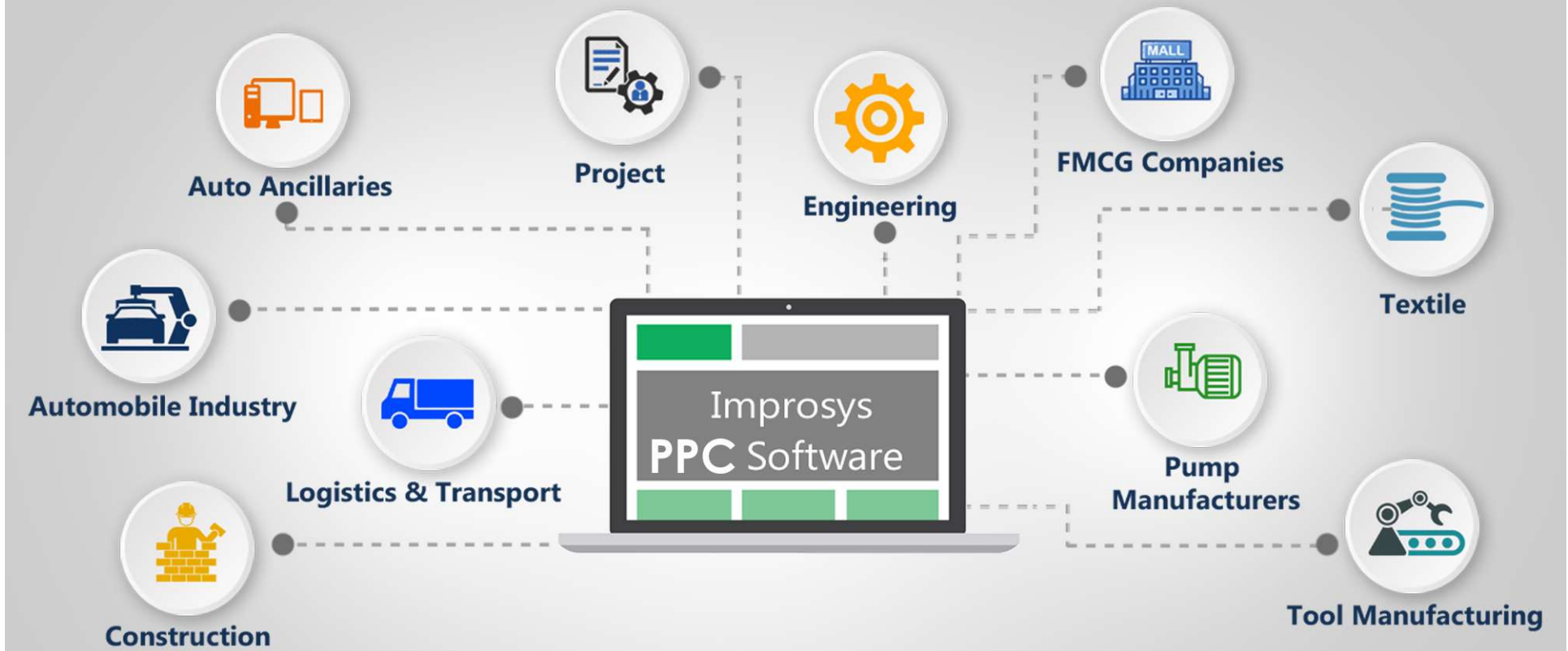
Sr No	Loss Reason	Total Loss Qty	Loss Qty	Loss %	Cumulative %
1	Others	3871	1415	36.55	36.55
2	Tool/Insert Change /shim Change	3871	1279	33.04	69.59
3	Man power (A)	3871	670	17.31	86.9
4	Mechanical	3871	182	4.7	91.6
5	Samples	3871	130	3.36	94.96
6	Thermopac	3871	120	3.1	98.06
7	Man Power (Shifting & Late Coming)	3871	48	1.24	99.3
8	Tool Clean	3871	27	0.7	100

Admin Module - Features



- ❖ User Entry, Role Configuration
- ❖ Role wise, User wise access rights
- ❖ Deactivate users
- ❖ User login history
- ❖ Manage passwords
- ❖ Business status, Graphical analysis
- ❖ Email configuration

Improsys PPC is suitable for following Business Segments



- ❖ Requirement analysis by functional experts
- ❖ Site visit of expert for training to end users
- ❖ Demonstration of cases from similar industry
- ❖ Handholding for Import of master data
- ❖ Handholding for during implementation phase
- ❖ Email & telephone support for post implementation



Support Tools

❖ Software Support

- Operational Manuals
- Video Manuals
- FAQs
- Import Utilities

❖ Telephonic Support

- One to one interaction



Support Tools

❖ Email Support

❖ Remote Support

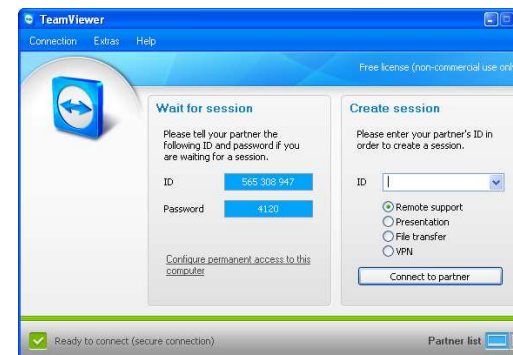
- Microsoft Teams
- Remote Control

❖ Technical Support

- Technical assistance

❖ Site Visit

- Site Visit



Improsys : Web Based PPC Software Client List



Sr	Client Name	Region	Business Type	Solution Provided
1	KSB Pumps Ltd.	Ahmednagar, Maharashtra, India	Foundry Unit	Consulting for Productivity Improvement for Foundry Unit which includes 5S training and implementation
2	TATA Power	Maharashtra, India	Power Generation	5S Training and Implementation
3	Indian Railways (Western Division)	Mumbai, India	Repairs and Maintenance of Diesel Engines and Coaches	5S Training and Implementation
4	Tracez Global	Muscat, Oman	Waste Water Treatment	5S Training and Handholding
5	L & T Hydrocarbon Engineering	Hazira, Gujrat	Power Generation	5S Training and Handholding
6	BLG Logistics Pvt Ltd	Ranjangaon, Maharashtra, India	Logistics for FIAT Automobiles	5S Training and Handholding

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Improsys : Web Based PPC Software Client List



Sr	Client Name	Region	Business Type	Solution Provided
7	Nord Drive Systems Pvt Ltd	Pune, Maharashtra, India	Manufacturing of Gear Drives	Kaizen Training and Handholding which includes 5S training and handholding
8	Shree Refrigerations Pvt Ltd	Karad, Maharashtra, India	Manufacturing and Fabrication of HVAC Systems	5S Training and Handholding
9	Soktas India Pvt Ltd	Kolhapur, Maharashtra, India	Manufacturing of Clothing	Kaizen Training and Implementation which includes 5S training and handholding
10	Aichelin Unitherm Heat Treatment Systems India Pvt Ltd	Talgaon, Pune	Manufacturing and Fabrication of Furnaces and Furnace Accessories	5S Training and Handholding

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Improsys : Web Based PPC Software Client List



Sr	Client Name	Region	Business Type	No. of location	Solution Provided
1	Igloo Frozen Freshness Pvt. Ltd., Vizag	Vizag, India	Cold Storage, Manufacturer	7	1) Connectivity with 7 warehouses 2) Integration with Improsys manufacturing ERP software
2	Winter Logistics (DP World)	Chennai, India	Cold Storage 3PL	2	1) KPI reporting for invoice generation 2) Exporting of reports in MS Excel
3	Priceway Marketing Pvt. Ltd.	Thailand	Retail POS stores and Warehousing	17	1) Connectivity of 17 outlets at a centralised software 2) Conversion of software in Thai language
4	Al Bustan Al Khaleej Al Bustan Al Wataniya Good Life	Kuwait	3PL Ferrero Cold Storage Warehouse	2	1) Integration with Oracle WMS 2) First Expiry First Out picklist logic 3) Storage matrix report for invoicing
5	KP Transports, Pune	Pune, India	3PL for Exide Batteries	1	1) Route Planning 2) Integration with SAP
6	IDK Retail Pvt. Ltd. (Bikree)	Delhi, India	Retail WMS software	1	1) Delivery management software 2) Integration with E-commerce

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Improsys : Web Based PPC Software Client List



Sr	Client Name	Region	Business Type	No. of location	Solution Provided
8	Mohebi Martin Brower Logistics	Kuwait, Bahrain	McDonald – 3PL Cold Storage Warehouse	2	1) Expiry Dashboard 2) Integration with Oracle
9	Mubea Automotive Components India Private Limited	Pune, India	Manufacturer of automotive components	1	1) Graphical Stock Dashboard 2) Exporting of reports in MS Excel
10	Rock Drilling FZC	Sharjah	WMS for Asset management	1	1) Warehouse Stock report with images 2) Serial No. Management
11	SuperTex Industries,	Daman, India	Manufacturing WMS	1	1) Integrated WMS with 3 manufacturing, and warehouses 2) Used by less educated operators in warehouse
12	Vasundhara Carriers,	Aurangabad, India	3PL	1	1) 3PL Warehousing operations for Bajaj Auto Vendors

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Improsys : Web Based PPC Software Client List



Sr	Client Name	Region	Business Type	Solution Provided
13	Trimoorthy Auto Deco Components Private Limited	Velu, Maharashtra, India	Seat Foam Manufacturers	Improsys Fast ERP Software
14	Klaus Union Engineering India Private Limited	Maharashtra, India	Manufacturing	Improsys Fast ERP Software
15	Simmonds Marshall India Ltd	Pune, Maharashtra, india	Bearing Manufacturing	Improsys Fast ERP Software
16	Kakade Laser - 3 Plants	Velu, Maharashtra, India	Laser Cutting Manufacturing	Improsys Fast ERP Software
17	Shiv Om Brass Industries	Rajkot, Gujarat, India	Manufacturing	Improsys Fast ERP Software

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Improsys : Web Based PPC Software Client List



Sr	Client Name	Region	Business Type	Solution Provided
18	Aryan Pumps and Enviro Solutions	Pune, Maharashtra, India	Safety Vehicles Turnkey Projects	Improsys Fast ERP Software
19	Manar Tools Pvt Ltd	Pune, Maharashtra, India	CNC Tools and Specialised Tool Manufacturing	Improsys Fast ERP Software
20	TechnoFab Industries, Narhe	Pune, Maharashtra, India	Manufacturing	Improsys Fast ERP Software
21	Turnwell Engineering Works, Narhe	Pune, Maharashtra, India	Fabrication and Manufacturing	Improsys Fast ERP Software
22	Star Balancing	Pune, Maharashtra, India	Machine Balancing Jobwork	Improsys Fast ERP Software

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Improsys : Web Based PPC Software Client List



Sr	Client Name	Region	Business Type	Solution Provided
23	FEV India Pvt Ltd, Chakan	Pune, Maharashtra, India	Automotive Testing Projects	Improsys Fast ERP Software
24	Leybold India Pvt Ltd	Pune, Maharashtra, India	Manufacturing	Improsys Fast ERP Software
25	Sealmatic India Pvt Ltd	Mumbai, Maharashtra, India	Seals, Bearings Manufacturing	Improsys Fast ERP Software
26	DVC Process Technologists	Pune, Maharashtra, India	Oil Manufacturing Plant turnkey projects	Improsys Fast ERP Software
27	Cona Electricals, Andheri	Mumbai, Maharashtra, India	Electrical Switch Manufacturing	Improsys Fast ERP Software

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Improsys : Web Based PPC Software Client List



Sr	Client Name	Region	Business Type	Solution Provided
28	Nido Machineries Pvt. Ltd.	Mumbai, Maharashtra, India	Warehouse Automation Hardwares	Improsys Fast ERP Software
29	Shakti Mining Equipments Private Limited	Nashik, Maharashtra, India	Construction Equipments	Improsys Fast CRM Software
30	Conins Pune	Pune, Maharashtra, India	Aerosol Paints Manufacturing	Improsys Fast CRM Software
31	Pridex Medicare Equipments Pvt. Ltd.	Pune, Maharashtra, India	Medical Equipments	Improsys Fast CRM Software
32	Piotex Textech Private Limited	Pune, Maharashtra, India	Textile Machine	Improsys Fast CRM Software

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Improsys : Web Based PPC Software Client List



Sr	Client Name	Region	Business Type	Solution Provided
33	Bio-Resource Biotech Pvt.Ltd.	Pune, Maharashtra, India	Medical Equipments	Improsys Fast CRM Software
34	PLA Components	Mumbai, Maharashtra, India	Vendor	Improsys Fast CRM Software
35	Ideal Sheet Metal Stampings and Pressings Pvt. Ltd.	Ahmedabad, Gujarat, India	Textile Industry	Improsys Fast CRM Software
36	Atharva Services	Pune, Maharashtra, India	Equipment Servicing	Improsys Fast CRM Software
37	Knest Manufacturing LLP	Pune, Maharashtra, India	Aluminium Interiors	Improsys Fast CRM Software

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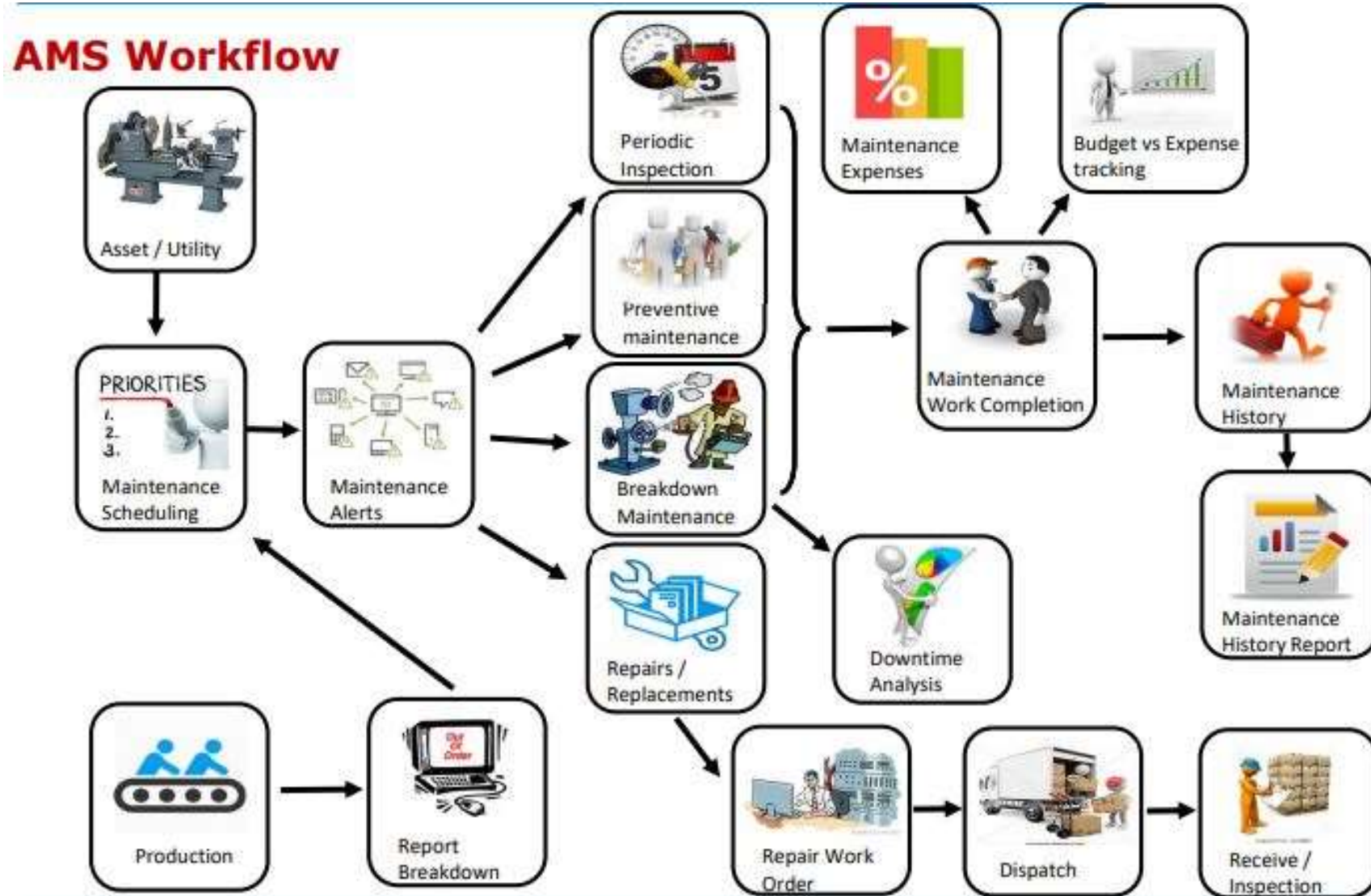
Improsys – Quality Management Software

Improsys Total Quality Management includes following array of software:

1. Quality Management (Inward, FG, PDIR)
3. Audit Management
4. Complaint Management.
5. Change Management
6. Gauge Calibration and MSA
7. FMEA
8. SPC
9. Document Management
10. Production Part Approval Process
11. Advance Product Quality Planning

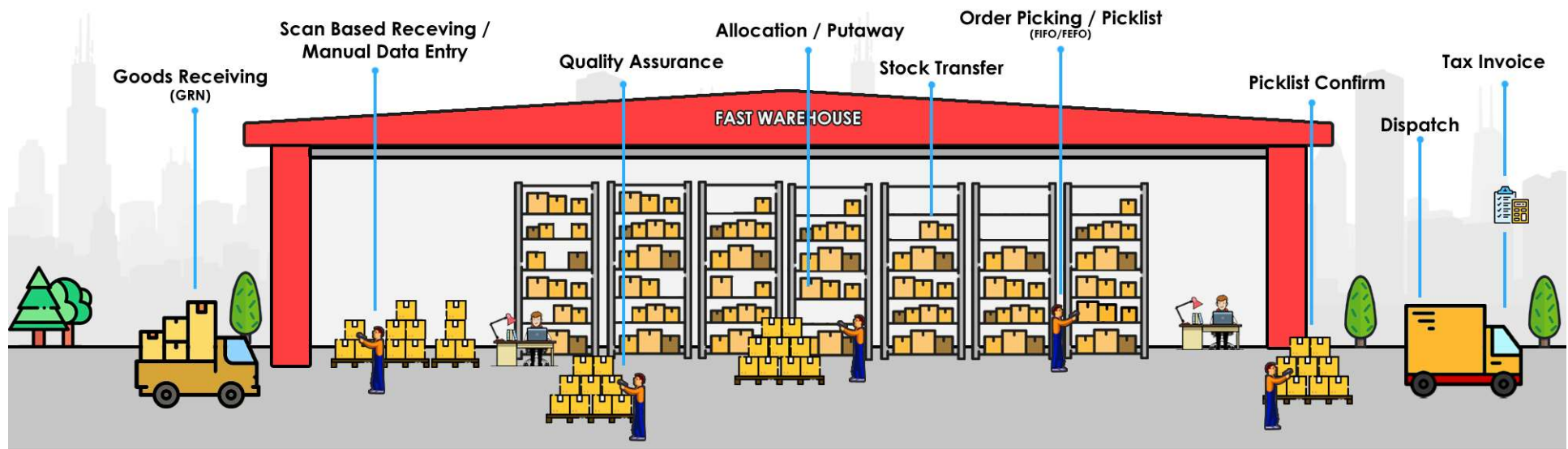


Improsys – Maintenance/Asset Management Software



Improsys – Warehouse Management Software

- Inbound Logistics (Purchases, Goods Receipts, Inspection)
- Warehousing Activities (Palletization, Put-away, Re-Packing)
- Outbound Logistics (Dispatch Advice, Dispatches, Proof of Delivery)
- Inventory Checks/Write-offs
- Physical Stock Taking
- Pick Lists (First Expiry First Out)
- Dashboards (Expiry, Replenishment, Warehouse Utilization, Live Stock)





<https://www.smartfactory.solutions>

Improsys R&D team working on latest technological solutions for building SMART Factory and SMART Warehouses.



SMART FACTORY SOLUTIONS



Smart Product



Smart Machines



Smart Processes



Smart Suppliers



Smart Workplace



Smart Information

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SMART FACTORY SOLUTIONS



Smart People



Smart Instruments



Smart Factory



Smart Material Handling



Smart Services



Smart Investments

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